

### Cryogenic & Industrial Gas Equipment

### **Foreword**

This catalog briefly describes the Rego® Industrial Gas and Cryogenic Equipment available from the Cryo-Flow division of Engineered Controls International, Inc. As a result of condensing information in this catalog, some highly technical and special application material has been omitted. Proper application, installation and maintenance of the product is essential. Buyers should obtain further information if there are any doubts or questions. All information contained in this catalog is subject to change by Engineered Controls International, Inc. without notice. Additional product information is available from Engineered Controls International, Inc. or authorized product distributors.

### **Warning**

Never use any product on oxygen service if another gas has been previously used on the product.

### **Materials**

Rego Cryo-Flow Products Division may make suggestions for a material to use with a specific media. These suggestions will be based on technical compatibility resources through associations and manufacturers. Rego does not guarantee the material to be compatible with the specific media – this is the responsibility of the user. Users must test under their own operating conditions to determine the suitability of any material in a particular application.

### **Oxygen Service**

Rego Cryo-Flow Products Division provides specified product cleaned in accordance with the intermediate level of ASTMG93 and CGA G-4.1 which assures removal of visible particles and combustible residues. System designers must verify the compatibility of the materials used in this product before installation and operation. Specifications of materials for oxygen service is the USER'S RESPONSIBILITY. If there is any doubt consult an expert.



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S-00886M-24W3JS-00886M-32W3JS-00886M-32WAS-00886M-32WAS-886MGF-16W3AS-886MGF-24W3AS-886MGF-24W3AS-886MGF-24W3AS-886MGF-24W3AS-886MGF-24W3AS-849412BWS-849416BWS-1679S-1	64 64 64 64 48 48 48 48 48 48 177 173 177 173 177 173 177 173 175 175 175 175 175 175 175 175 175 175
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S-00886M-24W3JS-00886M-32W3JS-00886M-32WAS-00886M-32WAS-886MGF-16W3AS-886MGF-24W3AS-886MGF-24W3AS-886MGF-24W3AS-886MGF-24W3AS-849412BWS-849416BWS-1679S-1679S-1679452S-1679454S-1679454S-1679464DAS-167946BDS-167946BDS-16794BDS-16	64 64 64 64 48 48 48 48 48 17 17 17 36 36 55 55 55 55 55 55





### **High Pressure Gas Master Valves 9560 Series**

### **Application**

The 9560 Series high pressure brass valves are used on cylinder filling panels, tube trailers, and other high pressure manifolds and piping systems. The 9560 Series exhibits a very low operating torque under pressure for ease of manual operation.

### **Features**

- 4200 psig maximum working pressure with a 5 to 1 safety factor.
- · Non-rising stem design with O-Ring Seal for durable service.
- Large brass handwheel for easy low torque operation under pressure.
- · All valves cleaned for use in oxygen per CGA G-4.1.
- Temperature range -40°F to +165°F.

### **Materials**

Body, bonnet, stem, and seat retainer, stem seal	
retaining rings and washer	Brass
Stem O-ring	Viton
Handwheel Washer	PTFF

### **Soft Seat Option**

The soft seat valves use a CTFE seat disc in the seat retainer to create a "bubble-tight" seal against a machined seat surface on the brass body. Valve Cv is 2.6. The soft seat option is especially useful for small molecule gases like hydrogen and helium, but can be used for a variety of non-corrosive industrial gases including oxygen, argon, nitrogen, carbon dioxide, nitrous oxide, and acetylene.

### **Metal Seat Option:**

A copper seat disc is used in the seat retainer to create a seal against a Monel body seat, which is installed into the body and can be replaced. Valve Cv is 2.3. The metal seat option minimizes the possibility of seat decomposition or ignition in oxygen service under adiabatic compression. The metal seat option is recommended for oxygen, and can also be used for other non-corrosive industrial gases. The metal seat option is not to be used for acetylene due to the copper seat. Not to be applied in hydrogen or helium service or where a "bubble-tight" seal is essential. (Note: C in part number)

### **Bonnet Versions**

- · Standard Bonnet for low profile.
- Panel Mount Bonnet for ease of panel installation. Includes threaded bonnet and nickel plated brass mounting nut. Metal Seat Option 1.625" diameter panel hole required for mounting. (Note: P in part number)

### **HP Version**

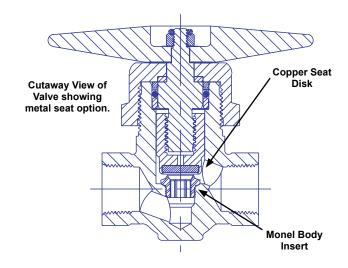
- With metal seat option.
- 5600 psig maximum working pressure with 4 to 1 safety factor. Use "HP" prefix for metal seat. (ex. HP9560CB). Nylon seat option available also (ex. 9560NB).



STANDARD BONNET VALVE

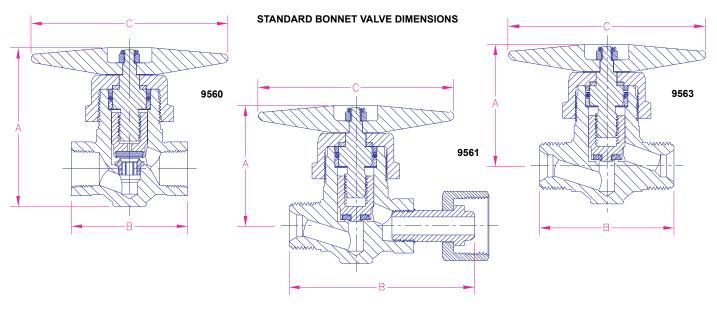


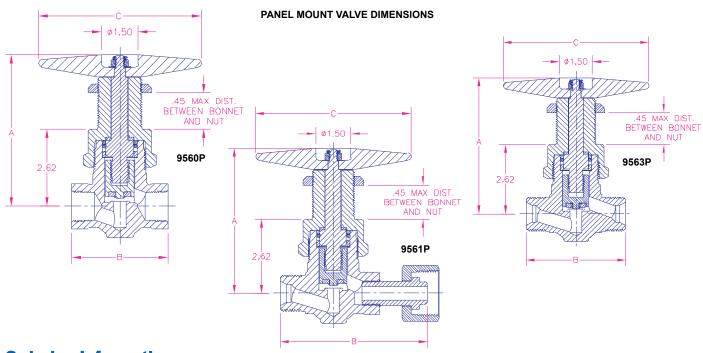
PANEL MOUNT VALVE





### High Pressure Gas Master Valves 9560 Series





Part N	lumber			Height	Height	Height
Soft Seat	Metal Seat	Inlet Connection	et Connection Outlet Connection		В	C
9560A	9560CA	1/2" F. NPT	1/2" F. NPT		3,25"	
9560B	9560CB	3/4" F. NPT	¾" F. NPT		3.25	
9561R	9561CR	1"-111/2" NPSM R.H.	1"-11½" R.H. Female Swivel			
9561RL	9561CRL	1"-111/2" NPSM R.H.	1"-11½" NPS L.H. Female Swivel	4.36"	5.27"	
9561L	9561CL	1"-11½" NPSM L.H.	1"-11½" L.H. Female Swivel			5.5"
9563R	9563CR	1"-111/2" NPSM R.H.	1"-11½" NPSM R.H.	*[6.19" for panel	3.79"	5.5
9563L	9563CL	1"-11½" NPSM L.H.	1"-11½" NPSM L.H.	mount version]	3.79	
9560ASE	9560CASE	.843847	.843847			
9560BSE	9560CBSE	1.053 - 1.057	1.053 - 1.057		3.25"	
9560BSE-B	9560CBSE-B	1.053 - 1.057	¾" F.NPT			

<sup>\*</sup>Place "P" at end of part number for panel mount version.



### **Diaphragm Type Globe Valves 2550 Series**

### **Application**

The 2550 series valves are designed for use in hospital and industrial piping systems where gases are supplied from a central source to branch outlets throughout the system.

### **Features**

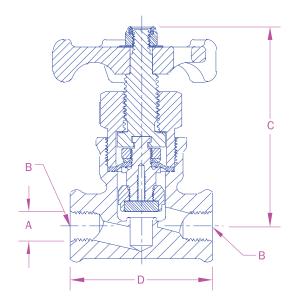
- UL listed for use with air, acetylene, hydrogen, LP-Gas, nitrogen, and oxygen service.
- · Leakage is prevented by a dependable diaphragm stem seal.
- · A resilient seat disc provides positive shut-off.
- Heavy duty ACME stem threads assure easy operation and long working life.
- · Maximum working pressure is 250 PSIG.
- Working temperature range is -40°F to +165°F.



2554AC

### **Materials**

Body (2553 series)	Forged Brass
Body (2554 series) C	ast Bronze, Tin Plated
Handwheel	Aluminum
Seat Disc	Filled Teflon
Diaphragm	Neoprene
Bonnet	Brass
Stem	Manganese Bronze



Part Number	Inlet/Outlet Thread (Female NPT) A	Port Diameter B	Height C	Length D	Cv Factor
2553AC	1/4"	13/32"		2½"	1.4
2553AAC	3/8"	19/32	33/8"	2/2	1.5
2554AC	1/2"	11/16"	378	3 <sup>1</sup> /8"	4.3
2554AAC	3/4"	``'/16		3.78	4.3



### Diaphragm Type Globe Valves 2500 Series

### **Application**

The 2500 series valves are designed for use in hospital and industrial piping systems where gases are supplied from a central source to branch outlets throughout the system.

### **Features**

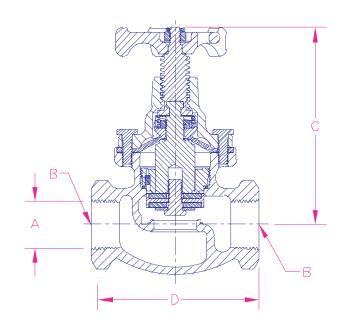
- UL listed for use with air, argon, acetylene, helium, hydrogen, LP-Gas, nitrogen, inert gases and oxygen service.
- · Leakage is prevented by a dependable diaphragm stem seal.
- · A resilient seat disc provides positive shut-off.
- Heavy duty ACME stem threads assure easy operation and long working life.
- Unique back seat design allows the diaphragm assembly to be repaired while the valve remains in service.
- · Maximum working pressure is 400 PSIG.
- Working temperature range is -40°F to +165°F.

### **Materials**

Body	Cast Bronze, Tin Plated
Bonnet	Brass
Stem	Manganese Bronze
Seat Disc	Neoprene
Diaphragm	Neoprene



2505AC



Part Number	Inlet/Outlet Thread (Female NPT) A	Port Diameter B	Height C	Length D	Cv Factor
2505AC	3/4"	<sup>15</sup> / <sub>16</sub> "	51⁄4"	4"	9.0
2507AC	1"	1 <sup>1</sup> /8"	5 <sup>3</sup> /8"	4 <sup>3</sup> /8"	15.0
2511AC	1½"	1 <sup>11</sup> / <sub>16</sub> "	6¾"	5 <sup>3</sup> / <sub>8</sub>	33.4
2513AC	2"	<b>2</b> <sup>5</sup> /16"	7¼"	6¼"	51.7



### **Line Station Valves 7160 Series**

### **Application**

The 7160 series valves are designed for use with oxygen and all fuel gases at station outlets of line distribution systems such as welder's benches, cutting stations, hospital rooms, etc.

### **Features**

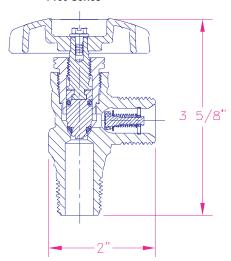
- Approved for oxygen and all fuel gas services at 400 PSIG maximum working pressure.
- O-ring stem seal works with the pressure causing a tighter seal as pressure increases.
- A reverse flow check valve installed in the valve outlet connection helps prevent reverse flow.
- · Available with brass cap and chain protection.
- Meets the requirements of National Fire Protection Association (NFPA) Pamphlet No. 51.

### **Materials**

Body	Brass
Stem and Seat Retainer	
O-ring	Brass
Seat Disc	
Reverse Flow Check Seat	



### 7160 Series



Part Number	Gas Service	Inlet Thread	Outlet Thread	CGA Connection	Cv Factor	Outlet Protection*	
7160V	Oxygen and		<sup>7</sup> /8" - 14	024		10663 Brass Cap & Chain	
7160VL	Inert Gases	/L Inert Gases	½" NGT	M. R.H.	M. R.H.	76	None
7161V	Fuel Cases	/2 NG1	<sup>7</sup> /8" - 14	025	.76	10664 Brass Cap & Chain	
7161VL	Fuel Gases		M. L.H.	025		None	



### **Pressure Gauges**

### **Application**

Pressure gauges are available in a variety of popular pressure ranges for gas plant applications.

Gauges should be selected so that the maximum working pressure of the particular system represents 66% to 75% of the maximum gauge reading. Greater safety and accuracy may be realized by following these guidelines.

All pressure gauges have a ¼" NPT male outlet Bottom Connection

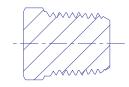


### **Ordering Information**

Part Number	Maximum Calibration (PSIG)	Size	Increment Division (PSIG)	Case Material	
1286	100		2		
2523HP-7	160		_	Steel	
S1679	200	2"	5		
15578	400		10	Brass	
5562C	4000		50	Steel	

### **Brass Plugs**

(for pressures to 3000 PSIG) Safety factor = 5:1

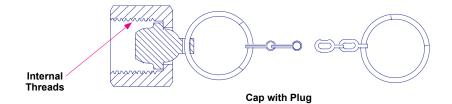


### **Ordering Information**

Typical Plug

Part Number	Thread Connection	Hex Flats
985B	1⁄4" NPT	9/16"
985D	½" NPT	7/8"
985E	¾" NPT	1 <sup>1</sup> /8"
985F	1" NPT	1 <sup>3</sup> /8"

### **Brass Outlet Cap and Chain Assemblies**



Part Number	Thread Connection	End Ring Fits Pipe
10663	<sup>7</sup> /8"-14NF-RH	1/2"
10664	<sup>7</sup> /8"-14NF-LH	1/2"



### **Extended Bonnet Cryogenic Globe Valves BK and BKA Series Valves**

### **Application**

The BK and BKA Series valves are designed exclusively for the handling of cryogenic liquids on bulk storage tanks, transports, and pipelines. These globe valves provide positive shutoff and offer a long, low-maintenance service life. The valves are available with a variety of inlet and outlet connections and stem lengths. Certain BK valves are offered with brazed-in Sch 5 Stainless Steel Pipe Stubs.

### **Features**

- CTFE seat disc and swivel seat design offer positive shutoff, minimal seat wear, and a long service life.
- Unique spring-loaded upper packing provides extended service life without constant packing adjustment
- · One piece slip-on seat assembly for easy replacement.
- · Each valve is pressure tested to be leak free.
- Each valve is cleaned and packaged for oxygen service per CGA G-4.1.
- · Maximum working pressure is 600 psig CWP.
- Working temperature range is -320°F to +165°F.

### **Materials**

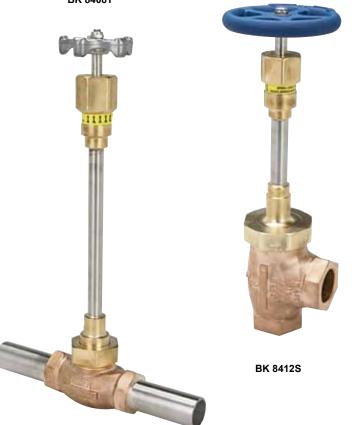
Body	Bronze
Body and Bonnet	Brass
Seat Disc	CTFE
Seat Retainer Assembly	Brass
Stem and Bonnet Extension Tube	Stainless Steel
Packing Spring, Washer	Stainless Steel
Jam Ring and Pressure Seal Rings	PTFE
Upper Bonnet, Packing Gland	Brass
HandwheelAluminum for up	to 1" valve size,
Coated Malleable Iron for larger sizes	

### **Bonnet Design**

Union Bonnet for 1/2", 3/4", 1" valve sizes and on both the 1" model BKA8408S and 1 1/2" model BKA8412S angle valves. Bolted Bonnet design is used on the BK9410, BK9412, and BK9416 models.



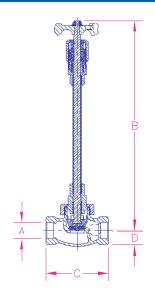


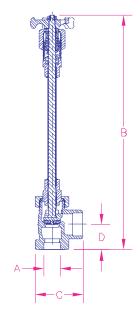


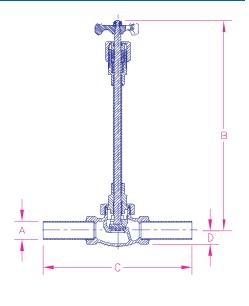




### Extended Bonnet Cryogenic Globe Valves BK and BKA Series Valves







Straight Globe Valve

Angle Globe Valve

Straight Globe Valve with Stubs

Part Number	Body Style	Inlet / Outlet Connections A	Hex Open B (Approx )	Length C	D	Cv Factor
BK8404S		.631"634"				
BK8404T	1	½" F.NPT	9 5/32"	3 11/16"	1"	4.7
BK8404ST	1	.631"634"x ½" F.NPT				
BK9404S	1	.631"634"		3 11/16"		
BK9404T	1	1/2" F.NPT		3 ''/16		
BK9404AA	1	½" Sch5 Pipe	14 <sup>1</sup> /2"	9 11/16"	1"	4.7
BK9404PT-F30	1	½" Sch5 Pipe x ½" F.NPT		6 11/16"		
BK9404ST	1	.631"634"x½" F.NPT		3 11/16"		
BK8406S	1	.881"884"	9 5/32"	3 11/16"	1"	0.7
BK8406T	]	³⁄₄" F.NPT	9 9/32	3 11/16	1	6.7
BK9406S	]	.881"-884"	14 1/2"	3 11/16"	1"	6.7
BK9406T	]	3/4" F.NPT	14 1/2	3 11/16	1"	0.7
BK8408S	Ctroight	1.131"-1.134"	9 1/8"	4 <sup>5</sup> /16"	1 <sup>1</sup> /8"	
BK8408T	Straight	1" F.NPT	9 1/8	4 9/16	1 '78	
BK9408S		1.131"-1.134"		4 <sup>5</sup> /16"	1 <sup>1</sup> /8"	11.2
BK9408T		1" F.NPT	14 <sup>1</sup> /2"	4 9/16	1 '78	11.2
BK9408AA		1" Sch5 Pipe	14 1/2	10 <sup>5</sup> /16"	1 <sup>1</sup> /6"	
BK9408PT-F30		1" Sch5 Pipe x 1" F.NPT		7 <sup>5</sup> /16"	1 <sup>1</sup> /8"	
BK9410S*		1.378"-1.380"	16 <sup>7</sup> /16"			17.5
BK9412S*		1.631"-1.634"		5 <sup>13</sup> /16"		
BK9412T*		1½" F.NPT	16 <sup>9</sup> /16"		1 <sup>1</sup> /2"	25.1
BK9412AA		1½" Sch5 Pipe	10 7/16	11 <sup>3</sup> /16"		25.1
BK9412PT-F30		1½" Sch5 Pipe x 1½" F.NPT		8 <sup>3</sup> /16"		
BK9416S*		2.131" - 2.134"		6"		
BK9416T*		2" F.NPT	16"		1 5/8"	41
BK9416PT-F30		2" Sch5 Pipe x 2" F.NPT		9"		
BKA8408S		1.131" - 1.134" x 1.631"	<b>11</b> <sup>1</sup> / <sub>14</sub> "	3 1/4"		14.5
BKA9408S	Angle	- 1.634"	14 <sup>5</sup> /8"	J ·14	1 3/4"	14.5
BKA8412S		1.631"-1.634"	13"	4 1/4"		30.0

<sup>\*</sup> Valves with bolted bonnet design.



### **RegO Cryogenic Fill Manifold CFM Series**

### **Application**

Direct replacement for cryogenic fill modules in bulk vessel applications. Our factory-brazed assembly includes top and bottom fill valves, fill check and hose evacuation valve.

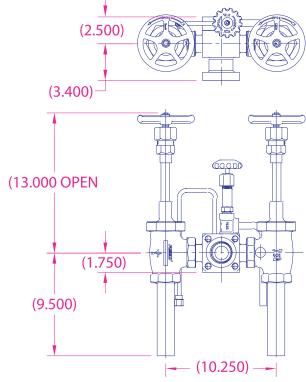
### **Features**

- · Precision silver brazed assembly
- · Repeatable performance and geometry
- · 100% factory tested
- Temperature range -320° to +165° F

### **Materials**

Body	Bronze
Bonnet	Brass
Seat Disc	CTFE
Seat Retainer Assembly	Brass
Stem and Bonnet Extension Tube	Stainless Steel
Packing Spring, Washer	Stainless Steel
Jam Ring and Pressure Seal Rings	PTFE
Upper Bonnet and Packing Gaurd	Brass
Handwheel	Coated Malleable Iron
Tube	304L Stainless Steel Tube





Part Number	Piping Size
CFM000002D	1"
CFM000004D	1½"



### Extended Stem Cryogenic Valves ES8450 Series Extended Stem Valves BK9450 & BK9470 Series Extended Bonnet Valves

### **Application**

These valves are designed for use as a trycock valve or hose drain valve on cryogenic tanks. Another application is as a use, liquid fill, or vent valve on mini-bulk cryogenic tanks. These valves can be used likewise for other cold gas applications requiring extended stem valves.

### **Features**

- Union bonnet.
- · One piece stainless steel stem
- · Conical seat design.
- · Maximum working pressure is 600 psig.
- Working temperature is –320°F to +165°F.
- Cleaned for oxygen service per CGA G-4.1.

### ES8450 Series specific feature:

· Manual torque compression packing.

### BK9450 and BK9470 Series specific feature:

· Extended bonnet and spring loaded packing.

### **BK9470 Series specific feature:**

· 304 St. Stl Tube brazed into one or both ends.

### **Materials**

Body and Bonnet	Brass
Stem	
Seat Disc	CTFE
Handwheel	Aluminum
Packing and Bonnet Gasket	PTFE

### **Conversion Kit**

BK 9450-KIT is a bonnet and stem assembly kit to convert ES 8450 Series and previous ES 9450 Series to the BK 9450 style.



Pa	rt Number	Inlet/Outlet Connections	Height "A"	Body Width "B"	Width with Tube "C"	Cv
	ES 8452	<sup>1</sup> /4" FNPT	4"			0.70
	E3 0432		4			0.70
	ES 8453	3/8" FNPT	4"			1.10
	ES 8454	<sup>1</sup> / <sub>2</sub> " FNPT	4"			1.10
	BK 9452	<sup>1</sup> / <sub>4</sub> " FNPT	6.5"	2.5"		0.70
	BK 9453	3/8" FNPT	6.5"	2.5		1.10
	BK 9454	1/2" FNPT	6.5"			1.10
В	K 9453FA	5/8" OD tubing x 3/8"FNPT	6.5"		4.0"	1.10
E	3K 9475A	5/8" OD tubing both ends	6.5"		5.5"	1.10



### Needle Valves CMM250 Series and CFF250 Series

### **Application**

Ideal for use as a gauge isolation valve or applications requiring accurate throttling of pressure.

### **Features**

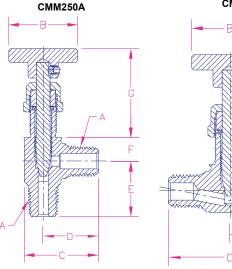
- · Compact design provides easy installation.
- Fine stem threading and long taper allow precise metering and leak-free shut-off.
- Internal stop prevents the stem from being accidentally unscrewed from the body.
- Rugged forged brass bodies withstand higher pressures.
- · Unbreakable brass handwheel.
- Valves come equipped for panel mounting.
- Working temperature range is -40°F to +165°F.
- · Maximum operating pressure: 2000 psig air.
- · Cleaned for oxygen service per CGA G-4.1.
- · Female ports available consult factory.

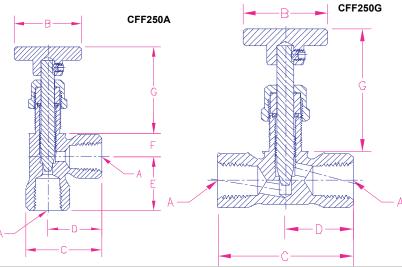
### **Materials**

Body	ASTM B283 Brass
Stem	Brass
Knob	
Bonnet Nut	Brass
Panel Mount Nut (Optional)	Brass
Set Screw	Steel
Stem Packing	PTFE with Brass Gland









Part Number	A (NPT)	B (ln.)	C (ln.)	D (ln.)	E (ln.)	F (ln.)	G (In.) Open	G (In.) Closed	Cv
CMM250A	1/4	11/4	111/32	1	4	<sup>7</sup> /16	2 <sup>5</sup> /32	1 <sup>19</sup> /32	.7
CMM250G	1/4	11/4	2	7/8	]	7/16	2 <sup>5</sup> /32	1 <sup>19</sup> /32	.5
CFF250A	1/4	11/4	1 <sup>13</sup> /32	3/4	1	7/16	2 <sup>3</sup> /16	1 <sup>5</sup> /8	.7
CFF250G	1/4	11/4	2	1	'	7/16	23/8	1 <sup>13</sup> /16	.5



### **Horizontal Check Valves 8500 Series**

### **Application**

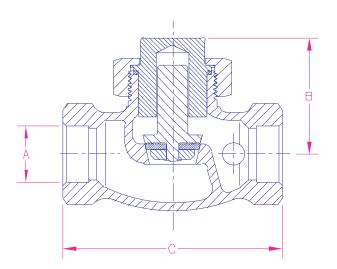
The 8500 series valves are designed for use as a check valve on large cryogenic bulk stations and cryogenic pipelines.

### **Features**

- Replaceable Kel-F seat discs.
- · Self-centering cap holds plunger in position.
- Each valve is cleaned and packaged for liquid oxygen service per CGA G-4.1.
- Working temperature range is -320°F to +165°F.
- · Maximum working pressure is 600 PSIG CWP.
- 2 PSI cracking pressure.

### **Materials**

Body	Bronze
Cap	Brass or Bronze
Plunger	Brass
Seat	CTFE





BK8508S



BK8512S

Part Number	Inlet / Outlet Connection A	В	Length C	Cv Factor	
BK8508S	1.128"-1.130"	21/4"	4 <sup>15</sup> / <sub>16</sub> "	10	
BK8508T	1" F.NPT	2/4	4.9/16	10	
BK8512S	1.629"-1.631"	31/4"	5 <sup>3</sup> /16"	27	
BK8512T	1½" F.NPT	3/4	J-716	21	



### **Inline Check Valves CG Series Gas and Cryogenic Check Valves**

### **Application**

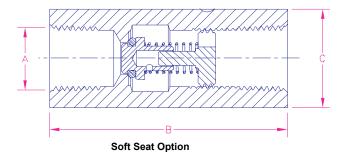
Inline check valves with metal seat option for cryogenic service or with soft seat option for leak free operation in gas service.

### **Features**

- One directional flow indicated by arrow on body.
- Large Cv for high flow capability and low pressure drop.
- Working temperature range: -320° F to +165° F for metal seats. -20° F to +165° F for soft seats.
- 1 psig cracking pressure.
- Cleaned for use in oxygen service per CGA G-4.1

### **Materials**

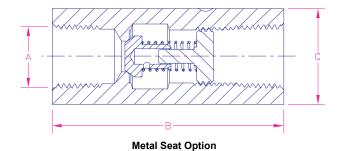
Body (B and BL suffix)	A	STM B16 I	Brass
Body (SS and SSL suffix)	203	Stainless	Steel
Spring		Stainless	Steel
Piston		<b>Stainless</b>	Steel
O-Ring (soft seat option units only)			Viton











Part Number	Seating Option	Inlet/Outlet Connections FNPT P	Length L	Wrenching Hex Size D	Cv	Maximum Operating Pressure
Stainless Steel Ch	neck Valves	•				
CG250SS	Metal	1/4"	2 <sup>3</sup> /8"	13/16"	.87	5000 PSIG
CG375SS	Metal	3/8"	21/2"	1"	2.3	5000 PSIG
CG500SS	Metal	1/2"	3"	11/8"	3.5	5000 PSIG
CG750SS	Metal	3/4"	3 <sup>5</sup> /8"	11/2"	5.2	5000 PSIG
CG250SSL	Soft	1/4"	2 <sup>3</sup> /8"	13/16"	.87	250 PSIG
CG375SSL	Soft	3/8"	21/2"	1"	2.3	250 PSIG
CG500SSL	Soft	1/2"	3"	11/8"	3.5	3000 PSIG
CG750SSL	Soft	3/4"	3 <sup>5</sup> /8"	11/2"	5.2	3000 PSIG
Brass Body Chec	k Valves					
CG250B	Metal	1/4"	23/8"	13/16"	.87	3000 PSIG
CG375B	Metal	3/8"	21/2"	1"	2.3	3000 PSIG
CG500B	Metal	1/2"	3"	1 <sup>1</sup> /8"	3.5	3000 PSIG
CG750B	Metal	3/4"	3 <sup>5</sup> /8"	11/2"	5.2	3000 PSIG
CG250BL	Soft	1/4"	23/8"	13/16"	.87	250 PSIG
CG375BL	Soft	3/8"	21/2"	1"	2.3	250 PSIG
CG500BL	Soft	1/2"	3"	11/8"	3.5	3000 PSIG
CG750BL	Soft	3/4"	3 <sup>5</sup> /8"	11/2"	5.2	3000 PSIG

### **Short Stem Cryogenic Valves T9450 Series & T9460 Series**

### **Application**

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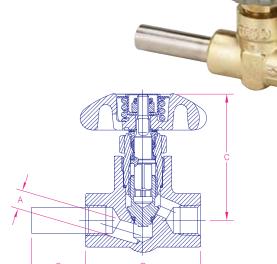
The T9450 and T9460 series valves are designed for use on portable cryogenic cylinders and other in-line shut-off valve applications. Approved for TPED in accordance with EN1626.

### **Features**

- Spring loaded stem seal automatically adjusts for any gasket wear, eliminating the need to constantly retighten the packing nut.
- Non-rising stem and low profile allow the valve to fit into tight areas and still provide easy access.
- Unique pressure-sealed moisture barrier helps prevent freeze up at cryogenic temperatures.
- · Conical swivel seal design helps prevent seat galling from over torquing.
- · Cleaned for liquid oxygen service per CGA G-4.1.
- · Maximum working pressure is 600 PSIG.
- Working temperature range is -320°F to +165°F.

### **Materials**

Body	Brass
Bonnet	
Seat Disc	CTFE
Stem Seal Gasket	PTFE
Handwheel	Aluminum
Spring	Stainless Steel
Upper Stem	
Lower Stem	



### **Ordering Information**

Part Number	Inlet	Outlet	Orifice A	Length B	Height (Approx.) C	Tube D	Cv Factor				
T9452	1/4" F.NPT	1/4" F.NPT	.250				.72				
T9453	%"F.NPT	%"F.NPT	.406	2½"	23/4"	None	1.08				
T9454	½" F.NPT	½" F.NPT	.400				1.10				
T9464CA						11/8"					
T9464DA	.675 Tube	%"F.NPT	.406	.406	.406	.406	.406	2½"	23/4"	21/8"	1.08
T9464ADA						3%"					

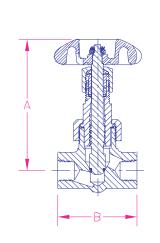
### **Extended Stem Retrofit Kits**

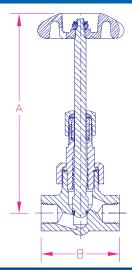
### **Application**

These retrofit kits can be used to convert the 9450 and 9460 series short stem shut off valves into extended stem style. The conversion can be done without removing the valve from your system. Available in two stem lengths. All kits are oxygen cleaned and packaged per CGA G-4.1.

### **Materials**

Body	
Seat Disc	CTFE
Handwheel	
Packing	PTFE
Stem	Stainless Steel
Stem Seal Gasket	PTFE





Part Number	Stem Length A	Style
ES8450R	4"	Extended Stem, Std. Bonnet, Manual Packing
BK9450R	6.5"	Extended Bonnet and Stem, Spring Loaded Packing



### REGO-LOK™ for Securing CGA Fittings on Liquid Cylinders

### **Application**

The REGO-LOK™ is designed for installation on the Rego T9450 and T9460 Series liquid cylinder valves to deter and prevent the removal of the CGA fitting from the valve. The REGO-LOK™ retains standard CGA outlet connection fittingsso unauthorized persons do not remove the fitting. By use of a special one-way bolt, the REGO-LOK™ is secured to the valve. The REGO-LOK™ installs in a few minutes with the use of screwdrivers. REGO-LOK™ installs without valve disassembly, brazing, welding, or drilling. The REGO-LOK™ deters and prevents fitting removal by gas customers, however allows the replacement of fittings by authorized gas supplier plant personnel.

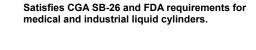
Use REGO-LOK™ for compliance with CGA SB-26 for medical and industrial liquid cylinders.

### **Features**

- Stainless Steel REGO-LOK™ with one-way bolt.
- · Retrofit all common liquid cylinder valves.
- · Can be supplied on new Rego liquid cylinder valves.
- REGO-LOK™ indicates "WARNING: DO NOT REMOVE"
- Worn CGA fittings can be simply replaced by authorized personnel.
   Requires new 9464RL-6 Bolt
- Can fit over existing fittings for CGA 540, CGA 440, CGA 295, CGA 320, and CGA 326. Check fitting hex size.

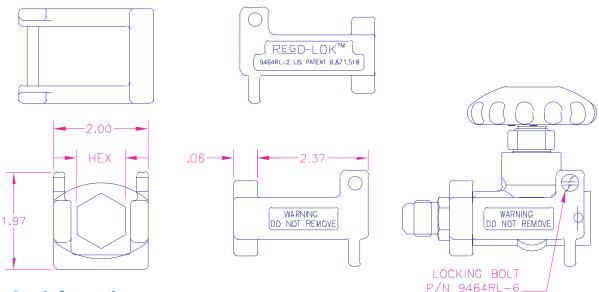
NOTE: Rego supplied fitting P/N CGA580RL is required for REGO-LOK $^{\rm TM}$  use with CGA 580 connection.

Prevents loosening of CGA fittings on valves.





Rego-Lok™



### **Ordering Information**

Part Number	Item Description	Typical Service Connection
9464RL-0	REGO-LOK™ for ¾" hex fittings	CGA 295
9464RL-1	REGO-LOK™ for ¾" fittings	CGA 440, CGA 320 & CGA 326
9464RL-2	REGO-LOK™ for 1" fittings	CGA 540
9464RL-3	REGO-LOKTM for 11/8" hex CGA 580RL fitting by Rego	CGA 580
CGA580RL	%" MNPTxCGA for use with 9464RL-3	CGA 580

 $REGO\text{-}LOK^{\intercal}{}^{\texttt{M}} \text{ is a registered trademark of Engineered Controls International, Inc. Patent applied for.}$ 





### **Cryogenic Regulators RG Series**

### **Application**

The RG series cryogenic regulators are primarily designed to maintain pressure on cryogenic liquid within cryogenic containers. They may also be used in cryogenic lines, vaporizer and converter applications. They are especially useful in installations where space and cost limitations are important.

### **Features**

- All parts are copper alloy (brass), PTFE and stainless steel—materials selected specifically for compatibility with cryogenic temperatures down to -320°F.
- · Body and bonnet machined from solid brass bar stock.
- PTFE seat helps assure a positive shut-off at cryogenic temperatures down to -320°F.
- High and low pressure regulators are the same compact size designed to fit in close quarters. The compact high pressure design has no loss of flow capacity.
- · Interchangeable with existing cryogenic regulator units.
- · Inlet filter helps prevent foreign material from entering the regulator.
- · Locknut is provided to maintain adjusting screw setting.
- · Maximum inlet pressure of 550 PSIG.
- Cleaned for liquid oxygen service per CGA G-4.1

# Materials Body Brass Bonnet Brass Seat Retainer Brass Seat PTFE Springs Stainless Steel

Diaphragm Gasket PTFE Backcap Gasket Copper

**RG Series** 

7/16" HEX

Ordering	<b>Information</b>
Oracing	moimation

Part Number	Inlet / Outlet Connections (F.NPT) A	Width B	С	D	Pressure Setting (PSIG)	Operating Range (PSIG)
RG125	1/"	21/4"	2"	5/8"	125	25-250
RG300	/4		3"		300	125-350

<sup>\*</sup>Contact factory for additional settings.

### **Cryogenic Economizers ECL Series**

### **Application**

The ECL series cryogenic economizers are primarily designed to utilize the gas pressure in a liquid cryogenic cylinder that would otherwise be lost to the atmosphere through the pressure relief valve. They may also be used in cryogenic lines, vaporizer and converter applications. They are especially useful in installations where space and cost limitations are important.

### **Features**

- All parts are copper alloy (brass), PTFE and stainless steel materials selected specifically for compatibility with cryogenic temperatures down to -320°F.
- Body and bonnet machined from solid brass bar stock.
- The ECL Series utilizes a stainless steel needle seat design that provides a very sensitive flow control at lower pressure settings.
- High and low pressure economizers are the same compact size designed to fit in close quarters. The compact high pressure design has no loss of capacity.
- · Interchangeable with existing cryogenic economizer units.
- Inlet filter helps prevent foreign materials from entering the economizer.
- Locknut is provided to maintain adjusting screw settings.
- Maximum inlet pressure of 550 PSIG.
- Cleaned for liquid oxygen service per CGA G-4.1

## ADJUSTING SCREW LOCKNUT ECL Series

### **Materials**

Body	
Bonnet	Brass
Seat	
Springs	. Stainless Steel
Gasket	

Part Number	Inlet / Outlet Connections (F.NPT) A	Width B	С	D	Pressure Setting (PSIG)	Operating Range (PSIG)	
ECL22	1/2	21/4"	3"	3" 3/8"	22		
ECL70					70	10-150	
ECL140	1/4"				140		
ECL325					325	150-350	

<sup>\*</sup>Contact factory for additional settings



### RegO Combination Pressure Build/Economizer Regulator CBH & CBC Series

### **Application**

Combines the function of RG and ECL Pressure Building and Economizer functions in one compact unit. Available in Chart and Taylor-Wharton piping geometries and a variety of pressure ratings.

### **Features**

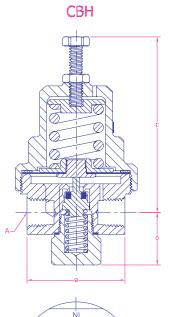
- · Precision silver brazed assembly
- · Repeatable performance and geometry
- 100% factory tested
- Temperature range -320° to +165° F

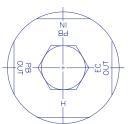
### **Materials**

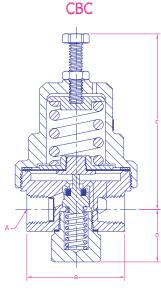
Body	Brass
Bonnet	
Seat Disk	Steel
Spring	Steel
Gasket	

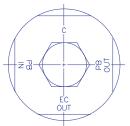


CBH000125









Part Number	Inlet/Outlet Connections (F.NPT)	"A"	"B"	"C"	"D"	Factory Pressure Setting (PSIG)	Operating Range (PSIG)			
CBH000125						125	25-250			
CBH000300									300	150-350
CBH000325	1/4"	1/4"	1 100"	3.245"	.966"	325	150-350			
CBC000125	/4	/4	1.102	1.182"   3.245"	3.243	.900	125	25-250		
CBC000300						!				300
CBC000325						325	150-350			



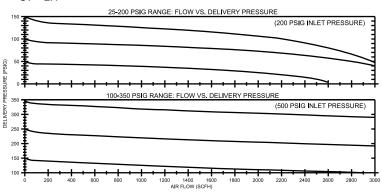
### **Cryogenic Liquid Cylinder Regulator LCR Series**

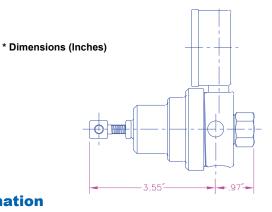
### **Application**

The new REGO LCR Series regulator assembly controls the pressure from the gas use line discharge of any liquid cylinder with a flow capacity at least double the vaporization capacity of the cylinder vaporization coil. For use with oxygen, nitrogen, argon, or carbon dioxide liquid cylinders.

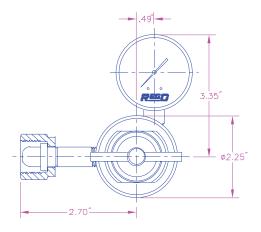
### **Features**

- · Maximum Inlet Pressure: 550 psig
- Temperature Range: -320° F to +165°F
- · Brass Body and Diaphragm
- PTFE Seat
- · Stainless Steel Springs, Adjusting Screw and Nut
- 1/4" Female NPT Outlet
- · CGA fitting inlet connection for ready hook-up.
- · Pressure Gauge for delivery pressure reading.
- · Two delivery pressure ranges available
- Cleaned for use in oxygen per CGA G-4.1.
- Cv = 2.1









Part Number	Gas	Liquid Cylinder Connection	Delivery Pressure Range	
LCR-B580	Nitrogen/Argon	CGA 580	25 to 250 psig	
LCR-B540	Oxygen	CGA 540	25 to 250 psig	
LCR-B320	Carbon Dioxide	CGA 320	25 to 250 psig	
LCR-C580	Nitrogen/Argon	CGA 580	100 to 350 psig	
LCR-C540	Oxygen	CGA 540	100 to 350 psig	
LCR-C320	Carbon Dioxide	CGA 320	100 to 350 psig	



### RegO "NR" Series Noise Reduction Relief Valve

### **Application**

Designed especially for indoor applications such as laboratories where relief valve discharge noise is an issue. RegO's NR series PRV provides excellent flow characteristics with a 50% reduction in outlet noise related to valve relief.

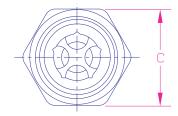
### **Features**

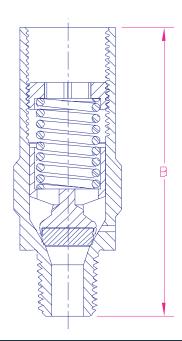
- · Packaged and cleaned for oxygen service per CGA G-4.1
- · Bubble tight at 95% of set pressure
- · 100% factory tested
- · Repeatable performance
- Temperature range -320° to +165° F

### **Materials**

Spring	Steel
Gasket	PTFE
Body	Brass







Part Number	Seat Material	Inlet/Outlet Connections (F.NPT)	"B"	"C"	Orifice Size In*	Factory Pressure Setting (PSIG)	Pipe-Away
NR009432F022						22	
NR009432F050	Fluorosilicone					50	
NR009432F100						100	
NR009432T230		1/,"	2.60"	7/8"	.062	230	
NR009432T250		/4	2.00	78	.002	250	-
NR009432T300	PTFE					300	
NR009432T350						350	
NR009432T360						360	

### Relief Valves for Gas & Cryogenic Systems 9400 Series Brass or Stainless Steel, Non-ASME

### **Application**

These relief valves are specifically designed for thermal safety relief applications and cryogenic liquid containers.

### **Features**

- All valves are cleaned and packaged for oxygen service per CGA G-4.1.
- · Bubble tight at 95% of set pressure.
- · Easy to read color coded psig / bar labels.
- · Unique tamper resistant adjusting screw.
- Adapters provide standard pipe thread connections for venting gas to the outdoors.
- · Repeatable performance.
- · 100% factory tested.
- · Temperatures Range -320° to +165° F.

### Materials SS Style

Body	Stainless Steel
Spring	Stainless Steel
Seat Retainer	Stainless Steel
Adjusting Screw	Stainless Steel
Pipe-Away Adapter	Stainless Steel

### **Materials PRV and B-Style**

Body	Brass
Spring	Stainless Steel
Seat Retainer	
Adjusting Screw	Brass
Pipe-Away Adapter	Brass

### **Flow Performance**

- PRV and SS style flow at 0.783 SCFM Air/PSIA at 110% of set pressure.
- B-9425N has a flow of 6.7 SCFM Air/PSIA at 120% of set pressure.
- B-9426N has a flow of 11.0 SCFM Air/PSIA at 120% of set pressure

### **Seat Material Option**

F for Fluorosilicone for PRV and SS styles for 15-139psi.

T for PTFE for PRV and SS styles for 140-600psi

N for B-9425 and B-9426, Fluorosilicone seat, all set pressures.

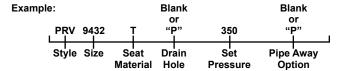
### **Drain Hole Option**

Relief valves without pipeaway typically provided with drain holes, leave blank. **P** - for relief valves without drain hole, for example PRV9432TP350

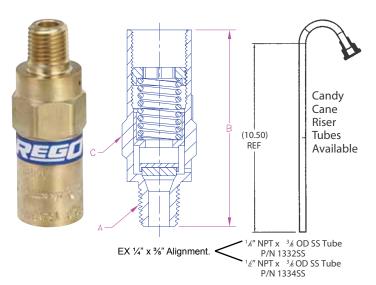
WARNING: Inspection and maintenance of pressure relief valves is very important. Failure to properly inspect and maintain pressure relief valves could result in personal injuries or property damage. The useful safe service life of a pressure relief valve may be significantly affected by the service environment.

### **Ordering Information**

Fill in the blanks with options below.



This example part number indicates a 1/4" PRV style brass relief valve with PTFE seat, set at 350 PSIG and no pipe away adaptor.



### **Set Pressure**

Specify set pressure within range specified for style and size. The B-9426N is available in select settings only. Special order.

### Pipe Away Option

P Pipeaway included and attached, No drain hole in relief valve. For example PRV9432TP350P

Leave blank for relief valve without pipe-away attached. For example PRV9432T 350.

For easy identification, the following standard settings have color coded labels for all PRV and SS Style sizes and settings marked in PSIG and bar:

22 psig	yellow	230 psig	blue
35 psig	purple	350 psig	orange
50 psig	white	450 psig	pink
100 psig	gray	500 psig	light blue
150 nsig	red		

Style	Size	Inlet A	Body and Valve Material	Pressure Setting Range PSIG	Height B	Wrenching Hex C	Orifice Size Sq. Inch	Pipe-Away Adapter P/N	Pipe-Away Outlet F.N.P.T.
PRV	9432	1/4"	Brass	17-600	2.6	7∕8"	.062	B-9412-2	3/8"
SS	9432	1/4"	Stainless Steel	17-600	2.6	7/8"	.062	SS-9412-4	1/2"
PRV	9433	3/8"	Brass	17-600	2.6	7/8"	.062	B-9412-2	3/8"
SS	9433	3/8"	Stainless Steel	17-600	2.6	7/8"	.062	SS-9412-4	1/2"
PRV	9434	1/2"	Brass	17-600	2.8	7/8"	.062	B-9412-4	1/2"
SS	9434	1/2"	Stainless Steel	17-600	2.8	7/8"	.062	SS-9412-4	1/2"
B-	9425	3/4"	Brass	50-300	3.4	1¾"	.43	B-3131-10	1"
B-	9426	1"	Brass	100-300	5.5	23/8"	.62	B-3132-10	11⁄4"



### ASME Relief Valves for Gas & Cryogenic Systems PRV 19430 Series Brass Relief Valves & PRV 29430 Series Stainless Steel Relief Valves

### **Application**

These relief valves are designed for oxygen and other industrial gases and for cryogenic service. Appy on piping systems, liquid cylinders or mini-bulk cryogenic containers where an ASME relief valve is desired.

### **Features**

- · A.S.M.E. rated, National Board Certified.
- · Bubble tight at 95% of set pressure.
- Full flow at 110% at set pressure.
- · Repeatable performance.
- · Unique tamper-resistant adjusting screw.
- 100% factory tested.
- Temperatures Range -320° F to 165° F.
- Cleaned and packaged for oxygen service per CGA G-4.1.

### **Materials**

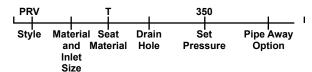
### **Flow Performance**

PRV19430 and PRV29430 Series: 0.783 SCFM of air per psia of flow pressure. Flow pressure per ASME is 10% above set pressure.

### **Ordering Information**

Fill in the blanks with options below.

### Example:



### **Material and Inlet Part Number Options**

**19432** for Brass 1⁄4", **19433** for Brass 3⁄8", **19434** for Brass 1⁄2", **29432** for SS 1⁄4", **29433** for SS 3⁄8", **29434** for SS 1⁄2".

### **Seat Material**

 ${f F}$  for Fluorosilicone for 90 to 139 psig set.

T for PTFE for 140-600 psig

### **Drain Hole**

Leave blank for relief with drain hole. Insert P if no drain hole.

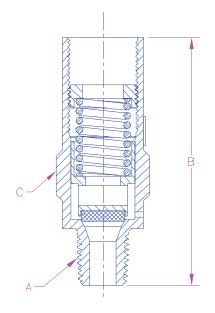
### **Set Pressure**

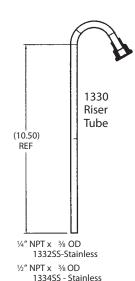
Enter number for set pressure in PSIG from 90 to 600.

Part Number	Inlet A	Height B	Wrenching Hex C	Orifice Size
PRV 19432 and PRV29432	1/4"	2.6	7/8"	.062 sq. inch
PRV 19433 and PRV29433	3/8"	2.6	7/8"	.062 sq. inch
PRV 19434 and PRV29434	1/2"	2.8	7/8"	.062 sq. inch



1943 Series





### ASME Carbon Dioxide Relief Valves UA3149A Series

### **Application**

The UA3149A series "pop-type" relief valves are especially designed for use as a secondary relief valve in carbon dioxide transports and stationary storage tanks. The relief valve is designed to protect the tank from excessive over pressure in the event of fire or other emergencies. A small throttling-type primary relief valve must also be provided to control boil-off and maintain tank pressure. Provisions must be made to prevent the accumulation and build-up of water and foreign material in the valve.

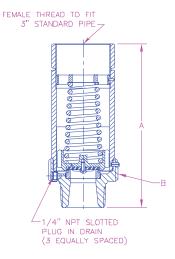
### **Features**

- "Pop-type" design permits the relief valve to open slightly to relieve moderately excessive pressures.
- Relief valve "pops" open to full discharge capacity when pressure exceeds a predetermined point.

### **Materials**

Body	Steel and Ductile Iron
Liner	Stainless Steel
Seat Insert	Stainless Steel
Spring Guide	Brass
Adjusting Screw	
Seat Disc	Urethane Compound
Spring	Corrosion Resistant Steel





### **Ordering Information**

Part Number	Pressure Setting (PSI)	Flow Capacity (SCFM/Air)	Inlet Connection (M.NPT)	Height A	Wrenching Hex B
UA3149A303	303	9,805*			
UA3149A330	330	10,188*	2½"	10½"	4 1/8"
UA3149A358	358	11,601*			

<sup>\*</sup>Capacity certified by National Board of Boiler and Pressure Vessel Inspectors at 10% above set pressure.

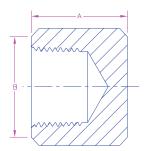
### **Brass Pipe Caps**

### **Application**

For capping cryogenic tank piping or gas pipelines.

### **Features**

- Machined from brass.
- · For 600 psig maximum working pressure service.
- · Part number stamped on cap.
- Cleaned for oxygen per CGA G-4.1.



Part Number	Thread Conections	Dim. A	Dim. B	Dim. C
CAP750	3/4" Female NPT	1.250"	1.313"	1.313"
CAP1000	1" Female NPT	1,500"	1.750"	1.750"
CAP1500	1 ½" Female NPT	1.750"	2.375"	2.375"
CAP2000	2" Female NPT	2.000	3.250"	3.250"



### ASME Relief Valves for Gases & Cryogenic Systems B-19434B Series & C-19434B Series

### **Application**

The B-19434B Series relief valves are suitable for use with oxygen and non corrosive gases.

The C-19434B series relief valves are designed for use in carbon dioxide service.

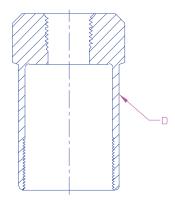
### **Features**

- Both designs permit the valve to open slightly to relieve moderately excessive pressure.
- When the pressure increases beyond a predetermined point, the valve opens to its full discharge capacity in order to quickly reduce excess pressure.
- · Pipe-away adapter for venting gas to the outdoors is available.
- · A.S.M.E. rated. NB Certified.
- B-19434-B Series are cleaned for use in oxygen per CGA G-4.1.

### **Materials**

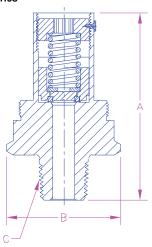
Body	Brass
Spring	Stainless Steel
Seat Retainer	
Seat Disc (B-19434B Series)	
Seat Disc (C-19434B Series)	<b>EPDM Synthetic Rubber</b>
Pipe-Away Adapter	Brass











Part Number	Pressure Setting (PSIG)	ASME Relief Capacity (CFM/Air)	Height A	Width B	Inlet Connection (M.NPT) C	Pipe-Away Adapter Part Number D
B-19434B235	235	476				
B-19434B250	250	505				
B-19434B300	300	601				
B-19434B350	350	691				
B-19434B375	375	736	2 <sup>15</sup> ⁄16"	13⁄4"		45 40404.5
C-19434B235	235	476			1/2"	*B-19434-5 ½" F.NPT Outlet
C-19434B250	250	505				72 1.141 1 Oddet
C-19434B280	280	555				
C-19434B300	300	601				
C-19434B350	350	691				
C-19434B375	375	736				

<sup>\*</sup> Pipe Away Adapter is sold separately.



<sup>\*\*</sup> Contact factory for additional settings.

### Heavy Duty Brass Final Line Pressure Regulator BR-1780 Series

### **Application**

The BR-1780 Series Regulators are designed for final line pressure regulation on medical oxygen systems. They are equally suitable for a variety of gases in medical or industrial applications. The BR-1780 Series Regulators have a balanced seat, are constructed with oxygen compatible materials, and offer a tamper resistant adjustment screw cap. Flow performance is impressive as well offering up to 30,000 SCFH for the 3/4" and 1" model and up to 20,000 SCFH for the 1/2" model.

### **Features**

- Maintains a steady downstream pressure across a range of inlet pressure commonly provided by a cryogenic bulk tank.
- Large seat and diaphragm areas provide high capacity with sensitive control of delivery pressure with low falloff.
- Two 1/4" FNPT delivery pressure gauge ports are located (plugged) on each side of the valve.
- Two bonnet drain/vent holes to allow for different mounting orientation.
- · Bonnet cap covering adjusting screw for tamper protection.
- · Maximum inlet pressure is 400 psig.
- Available in four delivery pressure ranges.
- Temperature range: -40° F to +165° F.
- · Cleaned per CGA G-4.1 for oxygen service.

### **Materials**

Body	Forged Brass
Bonnet	Cast bronze for BR-1786/1788
	Forged brass for BR-1784
Diaphragm	Nitrile with PTFE liner
Springs, fasteners, and adjusting sci	
Other valve parts	Brass
Seat Disc & O-Rings	Viton is standard

For Carbon Dioxide and Nitrous Oxide Service: Specify EPDM material for seat disc and 0-Rings, add "E" to end of part number



1784



1786 and 1788

### **Maintenance and Options Kits**

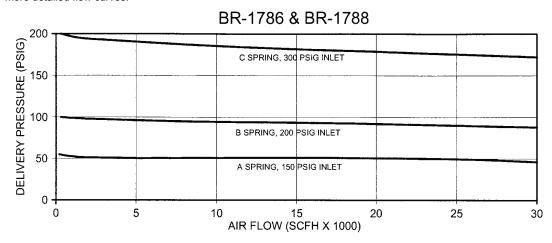
Regulator Models	1784	1786	1788
Repair Kit Part Number	1784-80	1786-80	1786-80
Spring Kit Part Numbers:			
"A" spring 5 –55 psig	1784-7SKA	1786-7SKA	1788-7SKA
"B" spring 40-110 psig	1784-7SKB	1786-7SKB	1788-7SKB
"C" spring 100-200 psig	1784-7SKC	1786-7SKC	1788-7SKC
T-Handle Screw Option Kit	1784ST	1786ST	1786ST

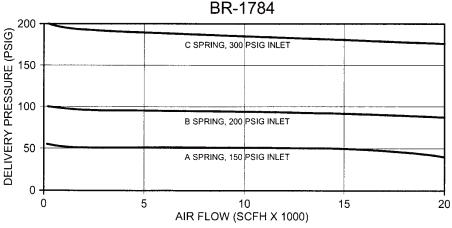


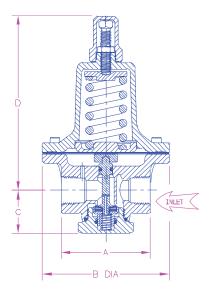
### Heavy Duty Brass Final Line Pressure Regulator BR-1780 Series

### **Flow Performance**

See the Rego Flow Performance Curves section of the catalog for more detailed flow curves.







### **Dimensions**

The BR-1780 Series Regulators have inlet and outlet connection dimensions similar to the popular 1680 Series aluminum regulators. This means that you can replace the respective size 1680 Series regulator with the new BR-1780 Series regulator and have the improved performance and premium features available on the BR-1780 Series

For Carbon Dioxide or Nitrous Oxide Service, add "E" to end of part number.

	Delivery	Pressure	Gauge*			Dimer	nsions		
Part Number	Pressure Range	Range (PSI)	P/N	Inlet & Outlet (F.N.P.T.)	"A"	"B"	"C"	"D"	C <sub>v</sub>
BR-1784A	5-55 psig	1-100	1286	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1784B	40-110 psig	1-200	S1679	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1784C	100-200 psig	1-400	15578	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1786A	5-55 psig	1-100	1286	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1786B	40-110 psig	1-200	S1679	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1786C	100-200 psig	1-400	15578	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1788A	5-55 psig	1-100	1286	1"	3.31"	4.69"	1.60"	6.46"	5.5
BR-1788B	40-110 psig	1-200	S1679	1"	3.31"	4.69"	1.60"	6.46"	5.5
BR-1788C	100-200 psig	1-400	15578	1"	3.31"	4.69"	1.60"	6.46"	5.5

<sup>\*</sup>Regulator sold without gauge. Order gauge separately.



### **Heavy Duty Gas Line Regulator 1780 Series**

### **Application**

The 1780 Series Regulators are designed for final line pressure regulation on gas distribution systems. They are suitable for a variety of gases in medical or industrial applications. The 1780 Series Regulators have a balanced seat, are constructed with oxygen compatible materials, and have the same valve design, brass body, and internal parts as the premium BR-1780 Series. Flow performance is likewise equal to the BR-1780 Series.

### **Features**

- Maintains a steady downstream pressure across a range of inlet pressure commonly provided by a cryogenic bulk tank.
- Large seat and diaphragm areas provide high capacity with sensitive control of delivery pressure with low falloff.
- Two 1/4" FNPT delivery pressure gauge ports are located (plugged) on each side of the valve.
- Two bonnet drain/vent holes to allow for different mounting orientation.
- T-handle adjusting screw.
- Maximum inlet pressure is 400 psig.
- · Available in three delivery pressure ranges.
- Temperature range: -40° F to +165 F.
- · Cleaned per CGA G-4.1 for oxygen service.

### **Materials**

Body	Forged Brass
Bonnet	. Nickel Plated Aluminum
Diaphragm	Nitrile with PTFE liner
Springs and Fastners	Stainless Steel
Other valve parts	Brass
Seat Disc & O-Rings	Viton is standard

For Carbon Dioxide or Nitrous Oxide service: Specify EPDM material for seat disc and O-rings, add "E" to end of part number.

### **Dimensions**

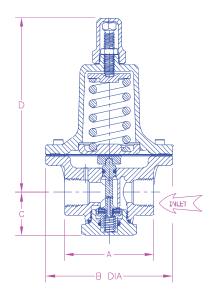
The 1780 Series Regulators have inlet and outlet connection dimensions similar to the popular 1680 Series aluminum regulators. This means that you can replace the respective size 1680 Series regulator with the new 1780 Series regulator and have the improved balanced seat performance.

Part	Delivery	Pressure Gauge*	Inlet & Outlet			Dimer	nsions		
Number		Range (PSI)	P/N	(F.N.P.T.)	"A"	"B"	"C"	"D"	C <sub>V</sub>
1784A	5-55 psig	1-100	1286	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1784B	40-110 psig	1-200	S1679	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1784C	100-200 psig	1-400	15578	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1786A	5-55 psig	1-100	1286	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1786B	40-110 psig	1-200	S1679	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1786C	100-200 psig	1-400	15578	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1788A	5-55 psig	1-100	1286	1"	3.31"	4.69"	1.60"	6.84"	5.5
1788B	40-110 psig	1-200	S1679	1"	3.31"	4.69"	1.60"	6.84"	5.5
1788C	100-200 psig	1-400	15578	1"	3.31"	4.69"	1.60"	6.84"	5.5

<sup>\*</sup>Regulator sold without gauge. Order gauge separately.



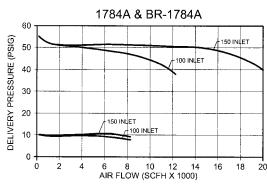
1780 Series

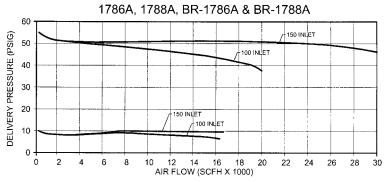




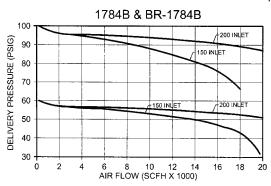
### **Heavy Duty Line Regulators Performance Curves** 1780 Series & BR-1780 Series

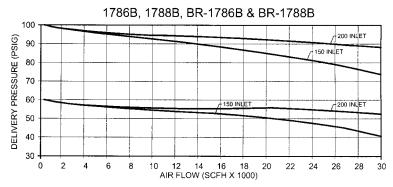
"A" spring range 5 - 55 psig



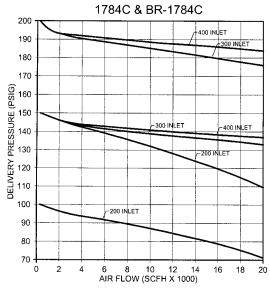


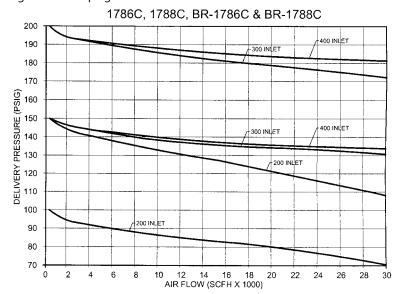
"B" spring range 40 - 110 psig





"C" spring range 100 - 200 psig





Gas Conversion Table

Service	Multiply Air Capacity By:
Acetylene (15 psi max.)	1.06
Argon	0.85
Carbon Dioxide	0.81

Multiply Air Capacity By:
0.86
2.69
3.79
1.02

Service	Multiply Air Capacity By:
Nitrous Oxide	0.81
Oxygen	0.95



### **Automatic Changeover Regulators M2523HP Series**

### **Application**

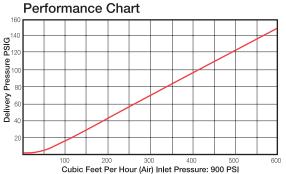
The M2523HP series automatic changeover regulators are designed especially for use in systems where a reserve cylinder is used to provide a continuous, uninterrupted supply of gas. These regulators are suitable for use with carbon dioxide, hydrogen, oxygen, industrial air, nitrous oxide, nitrogen, helium and argon.

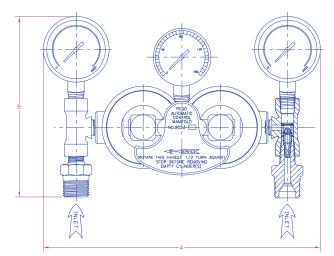
### **Features**

- Automatically withdraws from reserve cylinder after exhausting the "service" cylinder.
- Cylinder pressure gauges let you know at a glance which cylinder is in use. There is no need to shutdown the system to replace empty cylinders.
- Nickel plated.
- Porous bronze filters are installed in each inlet to minimize the entry of foreign particles.
- Back pressure check valves are installed in each inlet to help assure positive shut-off in case of reverse flow.
- Each unit comes complete with mounting bracket and a special delivery pressure adjustment wrench.
- Factory set at 50 PSIG on service side. CO2 and N2O regulators are factory set at 100 PSIG on service side.

### **Materials**

Body	
Seat Disc (all gases except CO <sub>2</sub> )	Viton
Seat Disc (CO <sub>2</sub> Only)	Butyl Rubber
Diaphragm (all gases except CO <sub>2</sub> )	Neoprene
Diaphragm (CO <sub>2</sub> Only)	Buna N
Handle	Aluminum
Bonnet Spring	Steel
Backcap Spring	Stainless Steel





Conversion	Table
Source	Multiply
Carbon Dioxide Nitrogen Nitrous Oxide Argon Oxygen Helium Hydrogen	.81 1.02 .81 .85 .95 2.69 3.79

Part Number	Gas Service	CGA Inlet Connection	Outlet Connection	Width A	Height B	Maximum Inlet Pressure (PSIG)	Delivery Pressure Range (PSIG)	Accessory Regulators*
M2523HP320	Carbon Dioxide	320				1800		BR-1784E, 1784E
M2523HP326	Nitrous Oxide	326				1000		C-1682 M Series
M2523HP350	Hydrogen	350	]					
M2523HP540	Oxygen	540	1/4" F.NPT	7¾"	5 1/8"	3000	30-130	1784 Series 1682 M Series
M2523HP580	Nitrogen, Argon, Helium	580						BR 1784 Series
M2523HP590	Industrial Air	590						

### Low Pressure Line Regulators 4403 Series

### **Application**

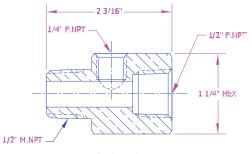
The 4403 series regulators provide very sensitive control of a variety of gases at low pressures. The large molded diaphragm assures responsive regulation with inlet pressures up to 250 PSI.

### **Features**

- Large molded diaphragm provides highly sensitive and accurate low pressure control.
- · Zinc body and bonnet resist corrosion and provide for longer life.
- Teflon seat disc, teflon faced diaphragms, and stainless steel nozzles make the T4403J regulators compatible with a variety of gases.
- LV4403C2H42 features integral relief valve set at 3 psig.
- Adjusting screw is concealed by a plastic cap which helps prevent pressure adjustments by unauthorized personnel.
- Working temperature range is -40°F to +165°F.

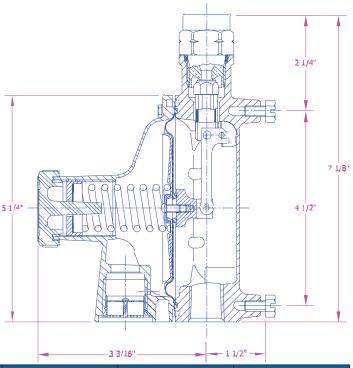
### **Materials**

Body Zinc
Bonnet Zinc
Diaphragm T4403J, 4403W, S4, T4, U4 Teflon Faced Buna N
4403WP4, R4 Buna N
(LV4403C) Integrated Fabric and Synthetic Rubber
Spring Steel
Seat (T4403J)PTFE
(4403W) (LV4403C) Buna N
Nozzle (T4403J) Stainless Steel
(4403W, LV4403C) Brass



1494-1 PREESURE GAUGE ADAPTER

4403



Part Number	Inlet Connection	Outlet Connection	Factory Delivery Pressure*	Delivery Adjustment Range	Relief Setting	
4403W-P4			6" w.c.	3.5 - 6" w.c.		
4403W-R4	½" F.NPT	½" F.NPT	25" w.c.	15 - 28" w.c.		
4403W-S4			5 PSIG	1 - 5 PSIG	None	
4403W-T4	]		10 PSIG	5 - 10 PSIG		
4403W-U4			15 PSIG	10 - 15 PSIG		
LV4403C2H42			1.5 PSIG	1.5 PSIG	3 PSIG ± 20%	
T4403JS2	1/4" F.NPT		5 PSIG	1 - 5 PSIG	None	
T4403JT2	1		10 PSIG	5 - 10 PSIG	None	

<sup>\*</sup> Based on 50 PSIG inlet pressure. LV4403C2H42 based on 100 PSIG inlet pressure.

### Aluminum Pressure Regulators 1682M Series & C-1682M Series

### **Application**

The 1682M Series Regulators are designed primarily for second stage regulation of a variety of gases in industrial piping systems, hospital piping systems and manifold systems.

The C-1682M Series is specifically designed for use with Carbon Dioxide.

### **Features**

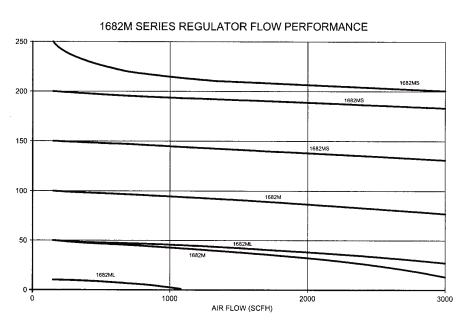
- · Maximum inlet pressure is 400 PSIG.
- Two 1/4" F.NPT gauge ports are located 180° apart to allow for gauge mounting in the most convenient positions.
- Each 1680M Series regulator is cleaned and packaged per CGA G-4.1.

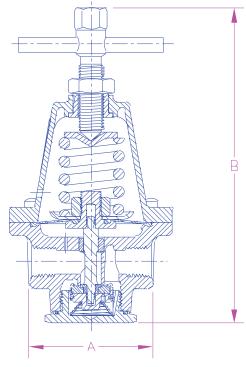
### **Materials**

Body	Forged Aluminum
Bonnet	Cast Aluminum
Seat Disc (1682M)	Neoprene
Seat Disc (C-1682M)	EPDM
Diaphragm (1682M)	Neoprene
Diaphragm (C-1682M)	EPDM

### 1662M G PAR DEL 19. 1657 BUX MET D. Rivellon







		Delivery Pressure	Pressure Gauge		Inlet & Outlet	Width A	Maximum Height B
Part N	Part Number		Range (PSI)	Part Number	Connection (F.NPT)		
1682ML	C-1682ML	5-50	*	*		23/16"	4 1⁄e"
1682MLG	C-1682MLG		1-100	1286	1/4"		
1682M	C-1682M	50.405	*	*			
1682MG	C-1682MG	50-125	1-200	S1679			
1682MS	C-1682MS	400.050	*	*	1		
1682MSG	C-1682MSG	100-250	1-400	15578			

<sup>\*</sup> Pressure gauge not included.



### Inertrol Outfits 4286 Series, 4289 Series & 4291 Series

### **Application**

The 4286, 4289, and 4291 series inertrol outfits are three stage nitrogen regulators especially designed to maintain oilfilled transformer atmospheres at 0.5 PSIG. Each inertrol outfit consists of a two-stage regulator connected in series to a highly sensitive single-stage regulator which maintains the 0.5 PSIG pressure. A built-in pressure relief valve in the third stage regulator helps protect against over-pressurization of the system.

These inertrol units are designed for oil-filled transformers manufactured by ABB, Inc., General Electric, and Cooper Power. Some outfits are equipped with an alarm switch that activates a customer equipped warning device should the cylinder pressure drop below 300 PSIG.

### **Features**

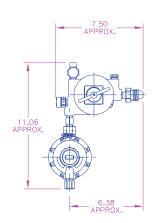
- Heavy duty brass and aluminum construction resists corrosion and provides for longer life.
- The 4289 series incorporates a special by-pass valve to allow for quick filling of the transformer.
- Hidden pressure adjusting screw helps protect against tampering by unauthorized personnel.
- Large diameter diaphragm in the third-stage regulator provides for sensitive and precise control of the gas flow.
- · Maximum inlet pressure 3000 PSIG.

### **Materials**

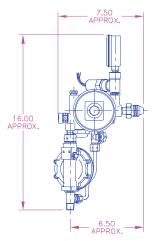
**Body** 

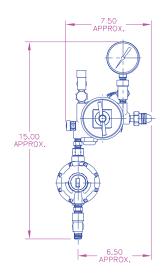
### Two-Stage Regulator:

body	Diass
Bonnet	Brass
Diaphragms	Synthetic Rubber
1st Stage Seat Disc	
2nd Stage Seat Disc	
Third-Stage Regulator:	•
Body	Zinc
Bonnet	Zinc
Diaphragm	Buna N
Coat Dice	



Brass





Part Number	Gas Service	Inlet	Outlet	Two Stage Regulator Part number	Third Stage Regulator Part Number	Alarm Gauge	Transformer Manufacturer
4286A580			1⁄8" NPT	4286A-2NW	4286-10-8	None	ABB, Inc.
4289AG	Nitrogon	CGA580	9⁄16" -18 L.H.	4289A-2G	4289-10	4285-9B	General Electric
4289G	Nitrogen CGA580	CGASOU	9/16 - IO L.⊓.	4209A-2G	4209-10	None	General Electric
4291A			3⁄8" NPT	4291B-2	4286-10-8	4285-9B	Cooper Power



### Low Pressure Regulators 4286-10 Series & 4289-10 Series

### **Application**

The 4286 and 4289 series inertrol third-stage low pressure regulators are designed especially for secondary regulation of gaseous nitrogen on electrical transformer systems.

These regulators are factory preset at 14" to 15" water column delivery pressure with an inlet pressure of 5 to 10 PSIG.

### **Features**

- Large diaphragm allows for highly sensitive and accurate low pressure control.
- Incorporates integral relief valves (except on 4289-10).
- Aluminum body and bonnet resist corrosion and provide longer life
- Adjusting screw is concealed by a cap to help prevent against tampering by unauthorized personnel.
- Operating temperature range is -40°F to +160°F.

### **Materials**

Body	Zinc
Bonnet	Zinc
Diaphragm	Buna N
Seat Disc	Buna N
Spring	Steel

# 4.31

### **Ordering Information**

Part Number	Inlet (NPT)	Outlet (NPT)	Delivery Pressure Setting	Relief Valve Setting
LV4286-10-5				5 PSIG
LV4286-10-8	1/4"	3/8"	14"-15" w. c.	8 PSIG
4289-10				None

### Alarm Gauges 4285-9B

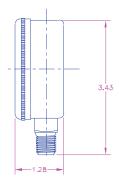
### **Application**

The 4285-9B inertrol alarm gauges are designed to alert the user when pressure has fluctuated ±90 PSIG from the 300PSIG factory setting. Under these conditions, electrical contacts in the switch will close and set off a user-furnished alarm system.

### **Features**

- Solid brass gauge casing resists corrosion and provides for longer life
- Equipped with a heavy-duty, 36" long, 3-wire electrical cable.
- Each gauge is factory pre-set at 300 PSIG, then sealed to help prevent against tampering once in service.
- Electrical circuit is rated for a maximum of 3 AMPS at 460 volts AC.

## Some state of the state of the



4285-9B

### **Materials**

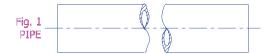
Gauge Casing..... Brass

Part Number	Inlet M.NPT	Diameter	Pressure Range (PSIG)	Adjustable	Alarm Furnished
4285-9B	1/4"	2½"	0 - 4000	No	None



# **Brass Pipe & Pipe Nipples**

Heavy-duty, yellow brass pipe and pipe nipples are designed with a high quality, seamless thick wall construction. They are suitable for use in most industrial piping applications.



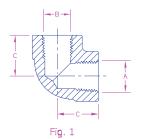
For the 1/2" I.D. pipe, the O.D. is 0.840". For the 3/4" I.D. pipe, the O.D. is 1.050".

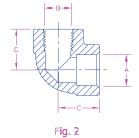


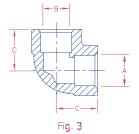
# **Ordering Information**

Part Number	Figure	Inside Diameter	Inlet / Outlet Connections (F.NPT)	Length	Maximum Operating Pressure (PSIG)*
TNE1050-14400	1	1/2"	Not Available	12 Feet	
TNE1075-14400	'	3/4"	Not Available	12 Feet	
1050-15				11/2"	
1050-20	7	1/2"	1/2"	2"	
1050-40	7			4"	
1050-60	7			6"	2000
1050-80	7			8"	3600
1075-20	2			2"	
1075-30	7			3"	
1075-40	7	3/4"	3/4"	4"	
1075-50	7			5"	
1075-60	7			6"	

# **Brass Elbows**



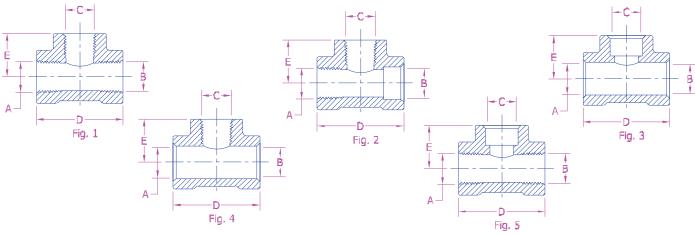




**Ordering Information** 

Part Number	Figure	A (Female)	B (Female)	C (Ref.)	Working Pressure PSIG*
1228-1		½" NPT	½" NPT	11/8"	3750
HP1228-1	1	/2 INP I	/2 INP1	1½"	4500
1043		3/4" NPT	3/4" NPT	1½"	4500
1228-2		1/" NDT	.843847	11/8"	3750
HP1228-2	2	½" NPT	.043047	1½"	4500
2223-2		3/4" NPT	1.053-1.057	1½"	4500
1228-4		042 047	042 047	11/8"	3750
HP1228-4	3	.843847	.843847	1½"	6000
2233-6		1.053-1.057	1.053-1.057	1½"	4500

# **Brass Tees**

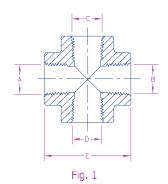


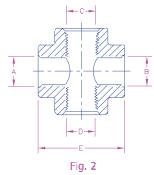
# **Ordering Information**

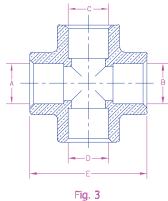
Part Number	Figure	A (Female)	B (Female)	C (FEMALE)	D (Ref.)	e (Ref)	Working Pressure PSIG*
1227-1		½" NPT	½" NPT	½" NPT	21/4"	11/8"	3750
HP1227-1	1	/2 NP1	/2 INP I	/2 NP1	3"	1½"	4500
1042-20		3/4" NPT	3/4" NPT	1⁄2" NPT	3"	1½"	4500
1042		74 NP1	74 NP I	3/4" NPT	3"	1½"	4500
1227-3	2	½" NPT	.843847	½" NPT	21/4"	11/8"	3750
HP1227-3		/2 NP1	.043047	/2 NP1	3"	1½"	4500
4608-5		3/4" NPT	1.053-1.057	3/4" NPT	3"	1½"	4500
1227-28		.843847	.843847	.843847	21/4"	11/8"	3750
HP1227-28	3	.043047	.043047	.043047	3"	1½"	6000
2118-2		1.053-1.057	1.053-1.057	1.053-1.057	3"	1½"	4500
1227-9		.843847	.843847	½" NPT	21/4"	11/8"	3750
HP1227-9	4	.043047	.043047	/2 NP1	3"	1½"	4500
2223-3		1.053-1.057	1.053-1.057	3/4" NPT	3"	1½"	4500
HP1227-5	E	1/2" NPT	½" NPT	.843847	3"	1½"	4500
2222-1	5	3/4" NPT	3/4" NPT	1.053-1.057	3"	1½"	4500

<sup>\*</sup>Safety factor = 4:1

# **Brass Crosses**







Ordering Information

Part Number	Figure	A (Female)	B (Female)	C (Female)	D (Female)	E (Ref.)	Working Pressure PSIG*
1225-1	1	½ "NPT	½ "NPT	½ "NPT	½ "NPT	21/4"	3750
HP1225-1		½ NPT	72 NP1 /2 NP1	/2 NP1	3"	4500	
1045		3⁄4 "NPT	3/4 "NPT	3⁄4 "NPT	3/4 "NPT	3"	4500
1225-3		042 047	.843847	½ "NPT	½ "NPT	21/4"	3750
HP1225-3	2	.843847	.043047	/2 INP1	/2 NP1	3"	4500
2222-2		1.053-1.057	1.053-1.057	3⁄4 "NPT	3/4 "NPT	3"	4500
HP1225-4	3	.843847	.843847	.843847	.843847	3"	6000
2222-4		1.053-1.057	1.053-1.057	1.053-1.057	1.053-1.057	3"	4500

<sup>\*</sup>Safety factor = 4:1



# **Repair Kits**

# **Ordering Information - Valves**

Kit Number	Part Number	Kit Contents
2505AC-80	2505AC	
2507AC-80	2507AC	Cook disa disabasan washar madust
2511AC-80	2511AC	Seat disc, diaphragm, washers, gaskets.
2513AC-80	2513AC	
2553AC-80	2553AC 2553AAC	Diaphragm and seat disc assembly stem washer.
2554AC-80	2554AC 2554AAC	Diapriragiii anu seat uisc assembly stem wasner.
CW6600G-80	CW6600G580 CW6600G581	Gasket, spring, spring retainer, washer.
7160-80B	7160V 7161V	Complete valve trim assembly.
9500-80K	UL9500 series NUL9500 Series**	Seat disc and retainer assembly, seal washer, packing ring set, washer.
9550-80	9550 Series	Seat disc, retainer assembly, seal washer, packing nut set, washer.
9550-3-80	9550 Series	Sleeve.
9550-4-80	9550 Series	Stem, back-up ring, o-ring, washer.
9560-80	9560 Series	CTFE Seat Disc & Retainer Assembly, Seal
9560C-80	9560C Series	CTFE Seat Disc & Retainer Assembly, Seal Monel Body Seat Insert
BK8400-80J	BK8404 Series BK8406 Series BK8408 Series BKY8408 Series BK9406 Series BK9408 Series	Jam ring, o-ring, pressure seal rings (3), spring, tape, washer.
BK8400-80AJ	BK8404 Series BK8406 Series BK9404 Series BK9406 Series	Seat disc assembly, teflon o-ring.
BK8400-80BJ	BK8408 Series BK9408 Series	Seat disc assembly, teflon o-ring.
BKA8412-80J	BKA8412S	Jam ring, o-ring, pressure seal rings (3), spring, tape, washer.
BKA8412-80JA	DNA04125	O-ring seal, seat disc retainer assembly.
BK9400-80J	BK9410 Series	Jam ring, o-ring, pressure seal rings (3), spring, tape, washer.
BK9400-80AJ	BK9412 Series	Seat disc assembly, teflon o-ring.
BKY8408-80AJ	BKY8408 Series	Seat disc assembly and gasket.

# **Ordering Information - Retrofit Kits**

Kit Number	Part Number	Kit Contents
ES8450R	T9450 Series T9460 Series	Stem assembly (4"), packing, bonnet, handwheel
BK9450R	9460 Series 9450 Series	Extended Bonnet Assembly Kit, Spring load packing for conversion of extended stem valves and topworks replacement
BKA8400R	BKA8412SE	Stem assembly, handwheel, seat assembly Converts SE Series to New Style S Series
T9464-80	T9450 Series 9450 Series T9460 Series 9460 Series	Complete valve trim assembly including handwheel
BK-9450-KIT	ES8450 Series ES9450 Series BK9450 Series	Extended Bonnet Assembly Kit, Spring load packing for conversion of extended stem valves and topworks replacement



# Repair Kits

# **Ordering Information - Regulators**

Kit Number	Part Number	Kit Contents (Qty)		
BR-1684M-80N	BR-1684M Series	6: 1		
BR-1686M-80N	BR-1686M Series	Diaphragm assembly, stem and seat assembly, tetraseal.		
1682Y-80	1682Y Series	Diaphragm assembly, stem and seat assembly tetraseal.		
1682M-80	1682M Series	Molded diaphragm assembly, stem and seat assembly tetraseal.		
1684Y-80	1684Y Series	Diaphragm assembly, stem and seat assembly tetraseal, guide.		
1684M-80	1684M Series	Molded diaphragm assembly, stem and seat assembly tetraseal, guide.		
1686Y-80	1686Y, 1688Y Series	Diaphragm assembly, stem and seat assembly tetraseal.		
1686M-80	1686M, 1688M Series	Moulded diaphragm assembly, stem and seat assembly tetraseal.		
1686MHP-80	1686MHP, 1688MHP			
1684MHP-80	1684MHP	Diaphragm assembly, stem and seat assembly, seal		
1684M-80	BR-1684M Series	Disable and second by standard second by taken		
1686M-80	BR-1686M Series	Diaphragm assembly, stem and seat assembly, tetraseal		
BR-1784-80	BR-1784 Series, 1784 Series	Diaphragm assembly, stem and seat assembly, seal, Viton seat		
BR-1784-80E	BR-1784 E Series, 1784 E Series	Diaphragm assembly, stem and seat assembly, seal, EPDM seat for C02 Service		
BR-1784ST	BR-1784 Series	T-Handle adjusting screw kit		
BR-1784-7SKA BR-1784-7SKB BR-1784-7SKC	BR-1784 Series	Spring kit for BR-1784, "A" spring range, 5 to 55 psig delivery pressure BR-1784 "B" spring range, 40 to 110 psig delivery pressure Spring kit for BR-1784, "C" spring range, 100 to 200 psig delivery pressure		
BR-1786-80	BR-1786 Series, BR-1788 Series, 1786 Series, 1788 Series	Diaphragm assembly, stem and seat assembly, seal, viton seat for oxygen service		
BR-1786-80E	BR-1786 E Series, BR-1788 E Series, 1786 E Series, 1788 E Series	Diaphragm assembly, stem and seat assembly, seal, EPDM seat for C02 service		
BR-1786ST	BR-1786 Series, BR-1788 Series	T-handle adjusting screw kit		
BR-1786-7SKA BR-1786-7SKB BR-1786-7SKC	BR-1786 Series	Spring kit for BR-1786, "A" spring range, 5 to 55 psig delivery pressure Spring kit for BR-1786, "B" spring range, 40 to 110 psig delivery pressure Spring kit for BR-1786, "C" spring range, 100 to 200 psig delivery pressure		
BR-1788-7SKA BR-1788-7SKB BR-1788-7SKC	BR-1788 Series	Spring kit for BR-1788, "A" spring range, 5 to 55 psig delivery pressure Spring kit for BR-1788, "B" spring range, 40 to 110 psig delivery pressure Spring kit for BR-1788, "C" spring range, 100 to 200 psig delivery pressure		
BR-1780SC	BR-1780 Series	Brass Bonnet Cap		
2523HP-80A	M2523HP350, M2523HP540, M2523HP580, M2523HP590, M2523HP1320	Seat and centerpiece assembly, diaphram assembly, nozzle, spring, washer,		
2523HP-80B	M2523HP320	gaskets.		
ECL-80	ECL22, ECL70, ECL100, ECL140	Diaphragm assembly, diaphragm gasket, poppet, retaining ring, spring washer.		
ECL-80A	ECL325	Diaphrayin assembly, diaphrayin yasket, poppet, retaining ning, spring washer.		
RG-80	RG75, RG125	Backcap gasket, diaphragm assembly, diaphragm gasket, seat assembly.		
RG-80A	RG300	backcap gasket, diaprilagin assembly, diaprilagin gasket, seat assembly.		
B-9472-80	B-9472	Diaphragm assembly, gasket, stem, and seat assembly.		
B-9473-80	B-9473, B-9474	Diaprilagili assembly, gasket, stem, and seat assembly.		
B-9473M-80	B-9473M, B-9474M, BR-9473	Diaphragm assembly, gasket, stem, and seat assembly.		



# Stainless Steel Gate Valve for Cryogenic Service Goddard 110 Series

## **Features**

- Top Entry: This valve can be permanently installed in the line and serviced from the top
- Soft Seated: PCTFE Seat provides a virtually bubble tight seal and is replaceable
- · Construction: Stainless steel body and bonnet
- Sizes: 1/2" 6" (15mm 150mm)
- Ends: RF Flange, Butt weld, Socket weld, Threaded (FNPT)
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F 150°F (-196°C +65°C)

Pressure Rating: (Cold, Non-shock)
 Class 150 valve - 275 PSIG (19 bar)
 Class 300 valve - 720 PSIG (50 bar)

½" - 6" Class 150
PED Approved, Approved for US and Canada
½" - 6" Class 300
PED Approved, Approved for US and Canada

Goddard 110 Series



# **Ordering Information**

# Stainless Body • RF Flange Ends

150#	300#	Valv	Valve Size		Weight 150#		Weight 300#		Estimated
Part Number	Part Number	Inches	ММ	Ends	Lbs.	Kg	Lbs.	Kg.	CV
GS-00110W-8F	-	1"	25 mm		15	6.80	-	-	30.00
GS-00110W-12F	GS-00110W-12F3	1½"	40 mm	]	35	15.88	45	20.41	85.00
GS-00110W-16F	GS-00110W-16F3	2"	50 mm		35	15.88	50	22.68	100.00
GS-00110W-24F	GS-00110W-24F3	3"	80 mm	Flange	65	29.48	85	35.56	310.00
GS-00110W-32F	GS-00110W-32F3	4"	100 mm		90	40.82	120	54.43	700.00
GS-00110W-48F	GS-00110W-48F3	6"	150 mm		150	68.04	200	90.72	850.00

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

# Stainless Body • Butt Weld, Socket Weld, Threaded Ends

150#	300#	Valv	e Size		W	eight	
Part Number	Part Number	Inches	MM	Ends	Lbs.	Kg.	Estimated CV
GS-00110W-4WA	-	1/2"	15 mm	Butt Weld SCH10	10	4.54	7.00
GS-00110W-4S3	GS-00110W-4S3	1/2"	15 mm	Socket Weld	15	6.80	7.00
GS-00110W-4T	•	1/2"	15 mm	Threaded	10	4.54	7.00
GS-00110W-6WA	-	3/4"	20 mm	Butt Weld SCH10	10	4.54	23.00
GS-00110W-6S3	GS-00110W-6S3	3/4"	20 mm	Socket Weld	15	6.80	23.00
GS-00110W-8WA	-	1"	25 mm	Butt Weld SCH10	10	4.54	30.00
GS-00110W-8S3	GS-00110W-8S3	1"	25 mm	Socket Weld	15	6.80	30.00
GS-110W-8T	-	1"	25 mm	Threaded	10	4.54	30.00
GS-00110W-12WA	-	11/2"	40 mm	Butt Weld SCH10	30	13.61	85.00
GS-00110W-12S3	GS-00110W-12S3	11/2"	40 mm	Socket Weld	35	15.88	85.00
GS-00110W-16W3A	GS-00110W-16W3A	2"	50 mm	Butt Weld SCH10	35	15.88	100.00
GS-00110W-16W3J	GS-00110W-16W3J	2"	50 mm	Butt Weld SCH40	35	15.88	100.00
GS-00110W-16S	-	2"	50 mm	Socket Weld	30	13.61	100.00
GS-00110W-24W3A	GS-00110W-24W3A	3"	80 mm	Butt Weld SCH10	65	29.48	310.00
GS-00110W-24W3J	GS-00110W-24W3J	3"	80 mm	Butt Weld SCH40	65	29.48	310.00
GS-00110W-32W3A	GS-00110W-32W3A	4"	100 mm	Butt Weld SCH10	80	40.82	700.00
GS-00110W-32W3J	GS-00110W-32W3J	4"	100 mm	Butt Weld SCH40	80	40.82	700.00
GS-00110W-48WA	GS-00110W-48W3A	6"	150 mm	Butt Weld SCH10	120/150*	54.43/68.04*	850.00
GS-00110W-48WJ	GS-00110W-48W3J	6"	150 mm	Butt Weld SCH40	120/150*	54.43/68.04*	850.00

<sup>150#</sup> ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

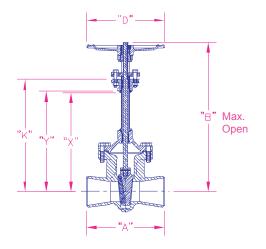
Service: 300#-720 PSI Non-shock Cold • Service: 150#-275 PSI Non-shock Cold • Temperature Rating +150°F - 325°F





<sup>\*</sup> Second number indicates valve for 300# part number.

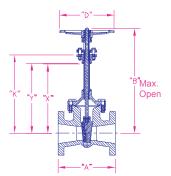
# Stainless Steel Gate Valve for Cryogenic Service Goddard 110 Series



### **Socket Weld Ends**

Size	"A" 150#	"A" 300#	"B"	"D"	"E"	"F"	"K"	"X"	"Y"
1/2"	33/4"	33/4"	17¾"	4½"	.855	3/8"	12³⁄₄"	111/16"	113⁄8"
3/4"	3¾"	33/4"	17³⁄₄"	4½"	1.065	1/2"	123/4"	<b>11½</b> 6"	11³⁄⁄8"
1"	31/2"	4"	173/4"	41/2"	1.330	1/2"	12³⁄₄"	11½"	11 <sup>3</sup> ⁄8"
1½"	45/8"	5"	211/8"	7"	1.915	1/2"	14"	12 <sup>5</sup> ⁄16"	125⁄8"
2"	81/2"	N/A	211/8"	7"	2.406	5/8"	14"	12 <sup>5</sup> ⁄16"	125⁄8"

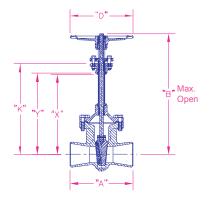
Vented Body and Bonnet • Special B,K,X & Y Dimensions Available



# Raised Face Flange Ends\*

Size	"A" 150#	"A" 300#	"B"	"D"	"K"	"X"	"Y"
1"	41/8"	N/A	17¾"	41/2"	12¾"	11 <sup>1</sup> / <sub>16</sub> "	113/8"
1½"	45/8"	61/8"*	21%"	7"	14"	12 <sup>5</sup> / <sub>16</sub> "	125/8"
2"	7"	71/4"*	21%"	7"	14"	12 <sup>5</sup> / <sub>16</sub> "	125/8"
3"	8"	83/4"*	31½"	12"	20"	17¾"	18 <sup>1</sup> / <sub>16</sub> "
4"	9"	12"	33¾"	12"	21½"	19¼"	19 <sup>9</sup> / <sub>16</sub> "
6"	10½"	15¾"	41½"	16"	26"	23 <sup>9</sup> / <sub>16</sub> "	231/8"

\*Face-to-face dimensions (A) are Goddard standard not to ANSI standard. Vented Body and Bonnet ● Special B,K,X & Y Dimensions Available



# **Butt Weld Ends**

Size	"A" 150#	"A" 300#	"B"	"D"	"K"	"X"	"Y"
1/2"	41/4"	N/A	17¾"	41/2"	12¾"	11 <sup>1</sup> / <sub>16</sub> "	11%"
3/4"	45/8"	N/A	17¾"	41/2"	12¾"	11 <sup>1</sup> / <sub>16</sub> "	11%"
1"	5"	N/A	17¾"	4½"	12¾"	11 <sup>1</sup> / <sub>16</sub> "	113⁄8"
1½"	6"	6"	21%"	7"	14"	12 <sup>5</sup> /16"	125/8"
2"	81/2"	81/2"	21%"	7"	14"	12 <sup>5</sup> / <sub>16</sub> "	125/8"
3"	111/8"	111/8"	31½"	12"	20"	17¾"	18 <sup>1</sup> / <sub>16</sub> "
4"	12"	12"	33¾"	12"	21½"	19¼"	19 <sup>9</sup> / <sub>16</sub> "
6"	151/8"	15 <sup>7</sup> / <sub>8</sub> "	41½"	16"	26"	23 <sup>9</sup> / <sub>16</sub> "	23¾"

Vented Body and Bonnet ● Special B,K,X & Y Dimensions Available

• Unless otherwise specified, Schedule 10 weld ends are supplied



# Stainless Steel Globe Valve for Cryogenic Service Goddard 210 Series

#### **Features**

- Top Entry: This valve can be permanently installed in the line and serviced from the top
- Soft Seated: PCTFE Seat provides a virtually bubble tight seal and is replaceable
- · Construction: Stainless steel body and bonnet
- Sizes: ½" 4" (15mm 150mm)
- · Ends: RF Flange, Butt weld, Socket weld, Threaded (FNPT)
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F 150°F (-196°C +65°C)
- Pressure Rating: (Cold, Non-shock)
   Class 150 valve 275 PSIG (19 bar)
   Class 300 valve 720 PSIG (50 bar)

½" - 4" Class 150
PED Approved, Approved for US and Canada
½" - 4" Class 300
PED Approved, Approved for US and Canada

Our investment cast stainless steel is specified by leading industrial gas companies for storage tank and yard operations. Special bonnet extensions can be supplied for cold box applications Valves for hydrogen use can be supplied



**Goddard 210 Series** 

# **Ordering Information**

#### Stainless Body • RF Flange Ends

150#	150# 300#		Valve Size		150# Weight		300# Weight		
Part Number	Part Number	Inches	ММ	Ends	Lbs.	Kg.	Lbs.	Kg.	Estimated CV
GS-00210W-8F	GS-00210W-8F3	1"	25 mm		15	6.80	20	9.07	11.50
GS-00210W-16F	GS-00210W-16F3	2"	50 mm	Flores	35	15.88	40	18.14	40.00
GS-00210W-24F	GS-00210W-24F3	3"	80 mm	Flange	65	29.48	70	31.75	60.00
GS-00210W-32F	GS-00210W-32F3	4"	100 mm	1	90	40.82	95	43.09	175.00

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

#### Stainless Body • Butt Weld, Socket Weld, Threaded Ends

150#	300#	Valv	e Size		We	eight	
Part Number	Part Number	Inches	ММ	Ends	Lbs.	Kg	Estimated CV
GS-00210W-4S3	GS-00210W-4S3	1/2"	15 mm	Socket Weld	15	6.80	3.90
GS-00210W-4T3	GS-00210W-4T3	1/2"	15 mm	Threaded	15	6.80	3.90
GS-00210W-6S3	GS-00210W-6S3	3/4"	20 mm	Socket Weld	15	6.80	7.10
GS-00210W-6T3	GS-00210W-6T3	3/4"	20 mm	Threaded	15	6.80	7.10
GS-00210W-8S3	GS-00210W-8S3	1"	25 mm	Socket Weld	15	6.80	11.50
GS-00210W-8T3	GS-00210W-8T3	1"	25 mm	Threaded	15	6.80	11.50
GS-00210W-12S3	GS-00210W-12S3	1½"	40 mm	Socket Weld	25	11.34	29.00
GS-00210W-16W3A	GS-00210W-16W3A	2"	50 mm	Butt Weld SCH10	35	15.88	40.00
GS-00210W-16W3J	GS-00210W-16W3J	2"	50 mm	Butt Weld SCH40	35	15.88	40.00
GS-00210W-24W3A	GS-00210W-24W3A	3"	80 mm	Butt Weld SCH10	55	24.95	60.00
GS-00210W-24W3J	GS-00210W-24W3J	3"	80 mm	Butt Weld SCH40	55	24.95	60.00
GS-00210W-32W3A	GS-00210W-32W3A	4"	100 mm	Butt Weld SCH10	80	36.29	175.00
GS-00210W-32W3J	GS-00210W-32W3J	4"	100 mm	Butt Weld SCH40	80	36.29	175.00

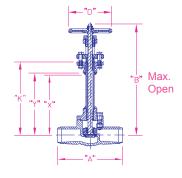
150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

Service: 300#-720 PSI Non-shock Cold ● Service: 150#-275 PSI Non-shock Cold ● Temperature Rating +150°F to -325°F



<sup>\*</sup> Second number indicates valve for 300# part number.

# Stainless Steel Globe Valve for Cryogenic Service Goddard 210 Series

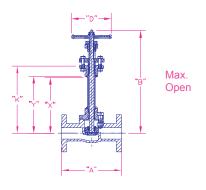


#### **Butt Weld Ends**

Size	"A"	"B"	"D"	"K"	"X"	"Y"
2"	10½"	221/4"	7"	15"	12¾"	13 <sup>1</sup> /16"
3"	Δ12"	30½"	10"	21½"	19 <sup>1</sup> /16"	19¾"
4"	⊖13½"	36¾"	12"	241/4"	21 <sup>11</sup> /16"	22"
6"	17½"	43¾"	18"	33 <sup>3</sup> /16"	28 <sup>13</sup> /16"	29 <sup>3</sup> /16"

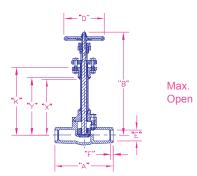
 $\Delta$  For SCH. 40 A=12½"  $\Theta$  For SCH. 40 A=14"

<sup>\*</sup> Unless otherwise specified, SOH 10 weld ends are supplied



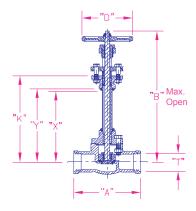
# Raised Face Flange Ends\*

Size	"A" 150#	"A" 300#	"B"	"D"	"K"	"X"	"Y"
1"	6½"	8"	181⁄⁄8"	5"	12¾"	11 <sup>1</sup> /16"	11 <sup>3</sup> ⁄8"
2"	8"	10½"	221/4"	7"	15"	123/4"	13 <sup>1</sup> /16"
3"	9½"	12½"	30½"	10"	21½"	19 <sup>1</sup> /16"	193⁄8"
4"	11½"	14"	36¾"	12"	241/4"	21 <sup>11</sup> /16"	22"



#### **Socket Weld Ends**

Size	"A"	"B"	"D"	"E"	"F"	"K"	"X"	"Y"
1/2"	5"	181⁄8"	5"	.855	3/8"	12¾"	111/16"	11%"
3/4"	5"	181⁄8"	5"	1.065	1/2"	12¾"	111//16"	11%"
1"	5"	181⁄8"	5"	1.330	1/2"	12¾"	111/16"	11%"
1½"	101⁄4"	221/4"	7"	1.915	1/2"	15"	12¾"	131/16"



### **Threaded Ends**

Size	"T" - NPT	"A"	"B"	"D"	"K"	"X"	"Y"
1/2"	1/2"-14	5"	181⁄8"	5"	12¾"	111/16"	11%"
3/4"	3⁄4"-14	5"	181⁄8"	5"	12¾"	111/16"	11%"
1"	1"-11½	5¾"	181⁄8"	5"	12¾"	111/16"	11%"

Vented body and bonnet. Special B,K,X & Y dimensions available.



# Stainless Steel Globe Valve for Cryogenic Service Goddard 231 Series

#### **Features**

- Top Entry: Rugged stainless steel \* soft seated cryogenic globe valve. This valve can be permanently installed in the line and serviced from the top
- Soft Seated: PCTFE Seat provides a virtually bubble tight seal. Stem/Globe assembly is replaceable
- Construction: One piece investment cast bonnet eliminates welded joint in topworks
- Stem Packing: Proprietary Goddard system utilizing GRAFOIL®\*\*
  flexible graphite
- Sizes: ¼" through 1½" (6mm through 40mm)
- · Ends: Socket weld, Butt weld
- Service: Liquified and Gaseous hydrogen service only (see series 232 for non-hydrogen service)
- Temperature Rating: -425°F to 150°F (-254°C to +65°C)
- Pressure Rating: (Cold, Non-shock) 300 PSIG (20 Bar) 400 PSIG (27 Bar)
  - \*Stainless steel ASTM A351-CF3M (316L)

PED Approved, Approved for US and Canada Designed to ASME B16.34

A rugged construction and easy access are design features which provide minimum installation and maintenance cost while maintaining superior performance and operator safety. This valve replaces higher cost bellows-seated valves in many applications. The proprietary Goddard GRAFOIL® stem packing system provides excellent performance when the valve operates in liquid hydrogen service.



**Goddard 231 Series** 

# **Ordering Information**

#### Stainless Body • 400 PSIG Socket Weld Ends

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
S-000231-2S4	1/4"	6 mm	Socket Weld	6 lbs.	2.72 Kgs.	1.30
S-000231-4S4	1/2"	15 mm	Socket Weld	6 lbs.	2.72 Kgs.	3.90
S-000231-6S4	3/,"	20 mm	Socket Weld	10 lbs.	4.54 Kgs.	7.10
S-000231-8S4	1"	25 mm	Socket Weld	10 lbs.	4.54 Kgs.	10.50
S-000231-12S4	1½"	40 mm	Socket Weld	15 lbs.	6.80 Kgs.	25.00

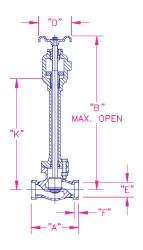
#### Stainless Body • 300 PSIG Butt Weld Ends

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
S-000231-4WA	1/2"	15 mm	Butt Weld	6 lbs.	2.72 Kgs.	3.90
S-000231-8WA	1"	25 mm	Butt Weld	10 lbs.	4.54 Kgs.	10.50
S-000231-12WA	1½"	40 mm	Butt Weld	15 lbs.	6.80 Kgs.	25.00



<sup>\*\*</sup>GRAFOIL® is a UCAR Carbon Company development

# Stainless Steel Globe Valve for Cryogenic Service **Goddard 231 Series**



Pressure Rating 400 PSIG

Temperature Rating +150° F to - 425° F

This valve is not approved for gaseous and/or liquid oxygen service

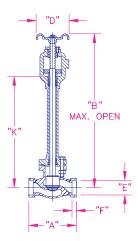
For oxygen service use Goddard series 232H cryogenic globe valve

Dimensional data

All Dimensional Data are in inches.

#### SOCKET WELD ENDS

Size	"A"	"B"	"D"	"E"	"F"	"K"
1/4"	41/4"	14 <sup>9</sup> /16"	23/8"	0.560	0.375	10 <sup>3</sup> /16"
1/2"	41/4"	14 <sup>9</sup> /16"	23/8"	0.860	0.375	10 <sup>3</sup> /16"
3/4"	53/8"	17"	3"	1.070	0.500	11½"
1"	53%"	17"	3"	1.335	0.500	11½"
1½"	6½"	18 <sup>14</sup> /16"	4"	1.920	0.500	12 <sup>15</sup> /16"



Pressure Rating 300 PSIG Temperature Rating +150° F to - 425° F

This valve is not approved for gaseous and/or liquid oxygen service For oxygen service use Goddard series 232H cryogenic globe valve

Dimensional data

All Dimensional Data are in inches.

#### **BUTT WELD ENDS**

Size	"A"	"B"	"D"	"K"
1/2"	41/4"	14 ½"	23/8"	10 <sup>3</sup> ⁄ <sub>16</sub> "
1"	5"	17"	3"	11½"
1½"	6½"	181/8"	4"	12 <sup>5</sup> /16"



# Stainless Steel Globe Valve for Cryogenic Service Goddard 232 Series

#### **Features**

- Top Entry: Rugged stainless steel \* soft seated cryogenic globe valve. This valve can be permanently installed in the line and serviced from the top
- Soft Seated: PCTFE Seat provides a virtually bubble tight seal. Stem/Globe assembly is replaceable
- Construction: One piece investment cast bonnet eliminates welded joint in topworks.
- Sizes: ½" through 1½" (15mm through 40mm)
- · Ends: Socket weld and Butt weld
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-198°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   300 PSIG (20 Bar)
   400 PSIG (27 Bar)

PED Approved, Approved for US and Canada Designed to ASME B16.34

A rugged construction and easy access are design features which provide minimum installation and maintenance cost while maintaining superior performance and operator safety.



Goddard 232 Series

# **Ordering Information**

### **Stainless Body Socket Weld Ends 400 PSIG**

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
S-000232-4S4	1/2"	15 mm	Socket Weld	6 lbs.	2.72 Kgs.	3.90
S-000232-8S4	1"	25 mm	Socket Weld	10 lbs.	4.54 Kgs.	10.50

## High Purity Cryogenic Bonnet Chrome Plated Naval Brass Yoke Bushing Stainless Body Butt Weld Ends 300 PSIG

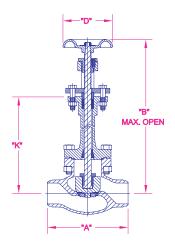
Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
S-232HCB-4WA	1/2"	15 mm	Butt Weld	6 Lbs.	2.72 Kgs.	3.90
S-232HCB-8WA	1"	25 mm	Butt Weld	10 Lbs.	4.54 Kgs.	10.50
S-232HCB-12WA	1½"	40 mm	Butt Weld	15 Lbs.	6.80 Kgs.	25.00

# High Purity Cryogenic Bonnet Chrome Plated Naval Brass Yoke Bushing Socket Weld Ends 400 PSIG

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
S-232HCB-4S4	1/2"	15 mm	Socket Weld	6 lbs.	2.72 Kgs.	3.90
S-232HCB-8S4	1"	25 mm	Socket Weld	10 Lbs.	4.54 Kgs.	10.50
S-232HCB-12S4	11/2"	40 mm	Socket Weld	15 Lbs.	6.80 Kgs.	25.00

<sup>\*</sup>Stainless steel ASTM A351-CF3M (316L)

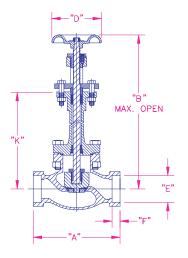
# Stainless Steel Globe Valve for Cryogenic Service Goddard 232 Series



Pressure rating 300 PSIG non-shock cold Temperature rating +150° F to -325° F Dimensional Data All dimensions are in inches

### **B**UTT **W**ELD **E**NDS

Size	"A"	"B"	"D"	"K"
1/2"	41/4"	14 <sup>9</sup> /16"	23/8"	10 <sup>3</sup> /16"
1"	5"	17"	3"	11 ½"
1½"	6"	181/8"	4"	12 <sup>5</sup> /16"



Pressure rating 400 PSIG non-shock cold Temperature rating +150° F to -325° F Dimensional Data All dimensions are in inches

### SOCKET WELD ENDS

Size	"A"	"B"	"D"	"E"	"F"	"K"
1/2"	41/4"	14 <sup>9</sup> /16"	23/8"	0.860	0.375	10 <sup>3</sup> /16"
1"	5%"	17"	3"	1.335	0.500	11 ½"
1½"	6½"	187/8"	4"	1.920	0.500	12 <sup>5</sup> /16"

# RegO - Goddard Stainless Steel Globe Valve for Cryogenic Service SK Series

# **Application**

The SK Series globe valves are designed for the handling of cryogenic liquids through trailer, bulk tanks and piping configurations. Our time tested spring loaded stem packing and superior seat design provide for long life and easy maintenance

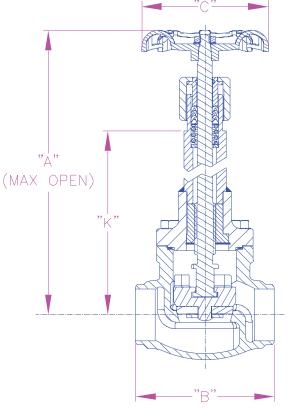
## **Features**

- Superior Flow: Provides high Cv for rapid and reliable trailer and tank loading and unloading.
- Top Entry: Rugged stainless steel soft seated crogenic globe valve. This valve can be permanently installed in the line and serviced from the top.
- Soft Seated: PCTFE seat provides a virtually bubble tight seal. Stem/Globe assembly is replaceable.
- Stem Packing: RegO BK Series V-Ring spring loaded packing provides extended service life without constant packing adjustment.
- Sizes: 1" though 2" 20mm through 50mm (additional sizes in process)
- Ends: Socket weld and butt weld.
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to +150°F (-198°C to +65°C)
- Pressure Rating: (Cold, Non-Shock) 720 PSIG (49.64 BAR) Class 300

#### **Materials**

Body Bonnet and Tube Seat Disk	Stainless Steel
Seat Retainer	
Packing Spring/Washer	
Stem	
Packing	PTFE
Handwheel	Chromate Coated Ductile Iron
Bonnet Gasket	PTFE
Fasteners	Stainless Steel





# **Ordering Information**

Part Number	Size	"A"	"B"	"C"	"K"
SK9408BW	1"	14.40	3.62	4.00	10.49
SK9412BW	1½"	14.60	4.75	4.75	10.42
SK9416BW	2"	16.21	5.75	5.25	11.11

# **Bronze Gate Valves for Cryogenic Service Goddard 302, 306, 310 & 310X Series**

### **Features**

- Top Entry: This union bonnet valve can be permanently installed in the line and serviced from the top
- Soft Seated: PCTFE Seat provides a virtually bubble tight seal and is replaceable in solid wedge types.
   \*310 & 310X Series only
- Construction:

Bronze cast body and bonnet
Rugged construction for long life
Straight through design for high CV
Designed with unique KOLD-SEAL™
Standard split wedge design provides better sealing and cycle life

- Sizes: ½" 3" (15mm 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), or with stainless steel pipe nipples brazed in
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F +150°F (-196°C +65°C)
- Pressure Rating: (Cold, Non-shock) 310, 310x Series 300 PSIG 302 Series 400 PSIG 306 Series 600 PSIG

Designed to MSS SP-80 and ASME B31.3 Sizes 1.5" - 3.0" PED approved per EN 10204, 3.1

Gate design for high flow applications. Straight-through flow for highest CV rating in the industry.

302, 306 Non-Extended stem for selective cold gas applications

310, 310X Extended stem ideal for cryogenic supply applications





# Bronze Gate Valves for Cryogenic Service Goddard 302, 306, 310 & 310X Series

# **Ordering Information**

### 302 Series

Bronze Gate Valves Bronze Body Non-Extended Bonnet, Split Wedge For selected cold gas operations 400 PSIG COLD WORKING PRESSURE

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000302-4T4	1/2"	15	Threaded	1.50	0.70	19.80
B-000302-20T4	2½"	65	Threaded	17.50	8.00	372.00
B-000302-24T4	3"	80	Threaded	26.00	11.80	588.00

Part Number	SBT Size Inches*	SBT Size mm*	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000302-4S4	1/2"	15	Silver Braze	1.25	0.60	19.80
B-000302-6S4	3/,"	20	Silver Braze	2.25	1.00	36.00
B-000302-8S4	1"	25	Silver Braze	3.00	1.40	60.80
B-000302-12S4	1½"	40	Silver Braze	6.00	2.70	152.00
B-000302-16S4	2"	50	Silver Braze	9.50	4.30	245.00
B-000302-20S4	21/2"	65	Silver Braze	14.50	6.60	372.00
B-000302-24S4	3"	80	Silver Braze	22.00	10.00	588.00

<sup>\*</sup>Nominal Size

### 306 Series

600 PSIG Bronze Body, Non-Extended Bonnet, Split Wedge

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000306-6T6	3/,"	20	Threaded	2.25	1.00	36.00
B-000306-8T6	1"	25	Threaded	3.00	1.40	60.80
B-000306-12T6	1½"	40	Threaded	6.00	2.70	152.00
B-000306-16T6	2"	50	Threaded	9.50	4.30	245.00

### 310 Series

300 PSIG Bronze Body, Extended Bonnet, Solid Wedge, Soft Seat

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000310-20T	21/2"	65	Threaded	14.50	6.60	372.00
B-000310-24T	3"	80	Threaded	22.00	10.00	588.00

Part Number	SBT Size Inches *	SBT Size mm *	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000310-24S	3"	80	Silver Braze	22.00	10.00	588.00

<sup>\*</sup>Nominal Size

**310X Series** Short Top Works for Trailer Service

300 PSIG Bronze Body, Extended Bonnet, Solid Wedge, Soft Seat

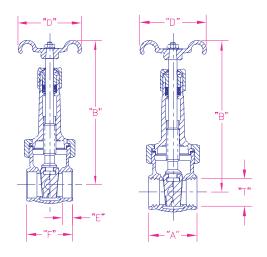
Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000310X-20T	2½"	65	Threaded	14.50	6.60	372.00
B-000310X-24T	3"	80	Threaded	22.00	10.00	588.00

Part Number	SBT Size Inches *	SBT Size mm *	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000310X-24S	3"	80	Silver Braze	22.00	10.00	588.00

<sup>\*</sup>Nominal Size



# **Bronze Gate Valves for Cryogenic Service Goddard 302, 306, 310 & 310X Series**





MAWP: 400 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Non-Extended Valve for selective cold gas applications

**Dimensional Data** 

All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT	"E"	"F"
1/2"	2 11/32"	5 <sup>13</sup> / <sub>16</sub> "	21/4"	1/2"	3/8"	21/2"
3/4"	21/2"	6 <sup>15</sup> / <sub>16</sub> "	23/4"	3/4"	13/32"	3"
1"	2 27/32"	87/16"	3"	1"	7∕ <sub>16</sub> "	31/4"
11/2"	3 1/16"	11 ¾ <sub>16</sub> "	4"	11/2"	5/8"	4"
2"	313/16"	13 <sup>3</sup> ⁄16 "	43/4"	2"	21/32"	4½"
21/2"	4 11/16"	15 <sup>13</sup> / <sub>16</sub> "	51⁄4"	21/2"	<sup>25</sup> / <sub>32</sub> "	51/4"
3"	51/8"	181⁄4"	6"	3"	<sup>53</sup> / <sub>64</sub> "	6"

#### 306 Series

MAWP: 600 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Non-Extended Valve for selective cold gas applications

**Dimensional Data** 

All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT
3/4"	21/2"	6 <sup>15</sup> / <sub>16</sub> "	23/4"	3/4"
1"	227/32"	8 7/16"	3"	1"
1½"	3 7/16"	11 ¾ <sub>16</sub> "	4"	1½"
2"	3 <sup>13</sup> ⁄ <sub>16</sub> "	13 <sup>13</sup> / <sub>16</sub> "	43/4"	2"

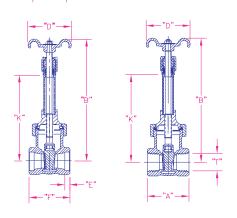
# 310 Series

MAWP: 300 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Extended Valve for selective cold gas applications

**Dimensional Data** 

All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT	"E"	"F"	"K"
21/2"	6"	25%"	23/4"	2½"	<sup>25</sup> / <sub>32</sub> "	6"	16 <sup>13</sup> / <sub>16</sub> "
3"	6"	25%"	3"	3"	53/64"	6"	16 <sup>13</sup> / <sub>16</sub> "



### 310X Series

MAWP: 300 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Extended Valve for selective cold gas applications, Ideal for Trailer Service Dimensional Data

All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT	"E"	"F"	"K"
21/2"	6"	20%"	6"	2½"	<sup>25</sup> / <sub>32</sub> "	6"	11½"
3"	6"	20%"	6"	3"	53/64 "	6"	11½"



# Extended Bonnet Bronze Gate Valve for Cryogenic Service Goddard 322 and 326 Series

#### **Features**

- Top Entry: This union bonnet valve can be permanently installed in the line and serviced from the top
- · Construction:

Bronze cast body and Internals
Rugged construction for long life
Straight through construction for high CV
Designed with unique KOLD-SEAL™
Standard split wedge design provides better sealing and cycle
life

- **Sizes:** ½" 3" (15mm 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), Silver Brazed Pipe (SBP) or with stainless steel pipe nipples brazed in
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F 150°F (-196°C + 65°C)
- Pressure Rating: (Cold, Non-shock)
   322 Series 400 PSIG
   326 Series 600 PSIG

Designed to MSS SP-80 and ASME B31.3 Series 1.5" to 3" PED Approved per EN 10204, 3.1

Ideal for cryogenic supply and storage handling applications. Straight-through flow for highest CV rating in the industry.

Also available with GRAFOIL® packing



# **Extended Bonnet Bronze Gate Valve for Cryogenic Service Goddard 322 and 326 Series**

# **Ordering Information**

#### 322 Series

**Bronze Gate Valves** 

400 PSIG COLD WORKING PRESSURE

I	Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
	B-000322-20T4	2½"	65 mm	Threaded	19.00	8.64	372.00
	B-000322-24T4	3"	80 mm	Threaded	28.00	121.73	588.00

Part Number	SBT Size Inches*	SBT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000322-4S4	1/2"	15 mm	Silver Braze	1.75	0.80	19.80
B-000322-6S4	3/,"	20 mm	Silver Braze	2.25	1.02	36.00
B-000322-8S4	1"	25 mm	Silver Braze	3.50	1.59	60.80
B-000322-12S4	1½"	40 mm	Silver Braze	7.50	3.41	152.00
B-000322-16S4	2"	50 mm	Silver Braze	11.25	5.11	245.00
B-000322-20S4	21/2"	65 mm	Silver Braze	17.00	7.73	372.00
B-000322-24S4	3"	80 mm	Silver Braze	24.00	10.91	588.00

<sup>\*</sup>Nominal Size

# 326 Series

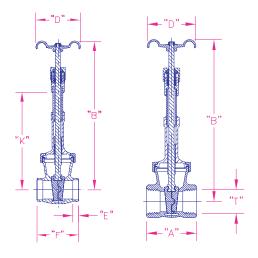
**Bronze Gate Valves** 

600 PSIG COLD WORKING PRESSURE

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000326-4T6	1/2"	15 mm	Threaded	1.75	0.80	19.80
B-000326-6T6	3/4"	20 mm	Threaded	2.25	1.02	36.00
B-000326-8T6	1"	25 mm	Threaded	4.00	1.82	60.80
B-000326-12T6	1½"	40 mm	Threaded	8.25	3.75	152.00
B-000326-16T6	2"	50 mm	Threaded	12.50	5.68	245.00



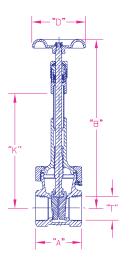
# Extended Bonnet Bronze Gate Valve for Cryogenic Service Goddard 322 and 326 Series



#### 322 Series

MAWP: 400 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Dimensional Data All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT	"E"	"F"	"K"
1/2"	211/32"	9¾"	21/4"	1/2"	3/8"	2½"	5½"
3/4"	2½"	10 1/16"	2¾"	3/,"	<sup>13</sup> / <sub>32</sub> "	3"	61/8"
1"	227/32"	12%"	3"	1"	7∕ <sub>16</sub> "	31/4"	7 11/16"
1½"	3 7/16"	17"	4"	1½"	5/8"	4"	101/8"
2"	313/16"	19%"	4¾"	2"	21/32"	4½"	12¾"
21/2"	411/16"	22½"	51⁄4"	2½"	<sup>25</sup> / <sub>32</sub> "	51⁄4"	14½"
3"	51/⁄8"	24%"	6"	3"	<sup>53</sup> / <sub>64</sub> "	6"	16 ½°



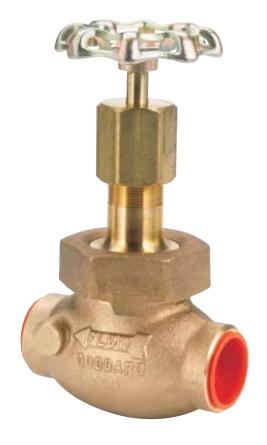
### 326 Series

MAWP: 600 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Dimensional Data All dimensions are in inches

Size	"A"	"B"	"D"	"T" NPT	"K"
1/2"	2 11/32"	93/8"	21/4"	1/2"	5½"
3/4"	2½"	10 %16"	23/4"	3/4"	61/8"
1"	227/32"	12¾"	3"	1"	7 <sup>1</sup> / <sub>16</sub> "
1½"	3 7/16"	17"	4"	1½"	101/8"
3"	313/16"	19%"	43/4"	2"	12%"

### **Features**

- Top Entry: This union bonnet valve can be permanently installed in the line and serviced from the top
- Construction: Bronze cast body and bonnet Rugged construction for long life
- Designed with the unique Kold-Seal™ and high CV. Standard PTFE seat design assures bubble tight seating and high cycle life
- Sizes: ¼" through 2" (8mm through 50mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), or with stainless steel pipe nipples brazed in.
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   202 Series Rated for 400 PSIG
   206 Series Rated for 600 PSIG
   Sizes 1.5" to 2.0" PED approved per EN10204, 3.1
- Kold-Seal™ Technology assures tight seal preventing cryogen gas loss. Non-extended stem for selective cold gas service.



# **Ordering Information**

#### 202X

Bronze Globe Valves Non-Extended Stem - Conical Seat 400 PSIG Cold Working Pressure For selective Cold Gas Applications

#### **Threaded End**

Part Number	NPT Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-00202X-12T4	1½"	40 mm	Threaded	6.50 Lbs.	3.00 Kgs.	29.00
B-00202X-16T4	2"	50 mm	Threaded	10.50 Lbs.	4.80 Kgs.	50.00

## Sil Braze Ends

Part Number	SBT Valve size Inches *	Valve Size mm *	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-00202X-4S4	1/2"	15 mm	Silver Braze	1.50 Lbs.	0.7 Kgs.	3.90
B-00202X-8S4	1"	25 mm	Silver Braze	3.25 Lbs.	1.50 Kgs.	11.50
B-00202X-12S4	1½"	40 mm	Silver Braze	6.50 Lbs.	3.00 Kgs.	29.00
B-00202X-16S4	2"	50 mm	Silver Braze	10.50 Lbs.	4.80 Kgs.	50.00

<sup>\*</sup> Nominal Size



#### 206GF

**Bronze Globe Valves** 

Non-Extended Stem - PFA seat with high temperature, low permeability GRAFOIL® packing and gasket. 600 PSIG Cold Working Pressure, For Selective Cold Gas Applications, High Temperature Service Rating +350°F

#### **Threaded Ends**

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
VB-0206GF-2T6	1/4"	8 mm	Threaded	1.25 Lbs.	0.6 Kgs.	1.30
VB-0206GF-4T6	1/2"	15 mm	Threaded	1.50 Lbs.	0.70 Kgs.	3.90
VB-0206GF-6T6	3/4"	20 mm	Threaded	2.50 Lbs.	1.10 Kgs.	7.10
VB-0206GF-8T6	1"	25 mm	Threaded	3.50 Lbs.	1.60 Kgs.	11.50
VB-0206GF-12T6	1½"	40 mm	Threaded	7.00 Lbs.	3.20 Kgs.	29.00
VB-0206GF-16T6	2"	50 mm	Threaded	11.75 Lbs.	5.30 Kgs.	50.00

#### 206LL

Bronze Globe Valves, Non-Extended Stem, Live Loaded Packing, 600 PSIG Cold Working Pressure For Selective Cold Gas Applications

#### **Threaded Ends**

Part Number	NPT Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-0206LL-2T6	1/4"	8 mm	1⁄4" NPT	1.25 Lbs.	0.6 Kgs.	1.30
B-0206LL-3T6	3/8"	10 mm	%" NPT	1.25 Lbs.	0.6 Kgs.	2.40
B-0206LL-4T6	1/2"	15 mm	½" NPT	1.75 Lbs.	0.8 Kgs.	3.90
B-0206LL-6T6	3/,"	20 mm	3/4" NPT	2.5 Lbs.	1.1 Kgs.	7.10
B-0206LL-8T6	1"	25 mm	1" NPT	3.5 Lbs.	1.6 Kgs.	11.50

#### **Sil Brazed Ends**

Part Number	SBT Valve size Inches *	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-0206LL-4S6	1/2"	10 mm	Silver Braze	1.25 Lbs.	0.6 Kgs.	3.90
B-0206LL-6S6	3/,"	15 mm	Silver Braze	1.75 Lbs.	0.8 Kgs.	7.10
B-0206LL-8S6	1"	20 mm	Silver Braze	2.5 Lbs.	1.1 Kgs.	11.50

<sup>\*</sup> Nominal Size

#### **206ULL**

Bronze Globe Valves, Non-Extended Stem, Live Loaded Packing - Union Bonnet, 600 PSIG Cold Working Pressure For Selective Cold Gas Applications

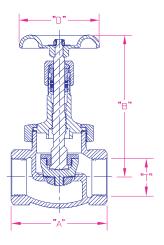
#### Threaded Ends

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-206ULL-12T6	1½"	40 mm	1½" NPT	7 Lbs.	3.2 Kgs.	29.00
B-206ULL-16T6	2"	50 mm	2" NPT	11.75 Lbs.	5.3 Kgs.	50.00

### **Sil Brazed Ends**

Part Number	Valve size Inches	Valve Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-206ULL-12S6	1½"	40 mm	Silver Braze	7 Lbs.	3.2 Kgs.	29.00
B-206ULL-16S6	2"	50 mm	Silver Braze	11.75 Lbs.	5.3 Kgs.	50.00





## 202 Series

202X

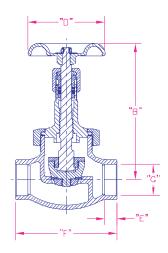
Pressure Rating 400 PSIG Temperature Rating +150°F to -325°F Non-Extended Valve for Cold Gas Applications Conical Seat

Dimensional data

All Dimensional Data are in inches.

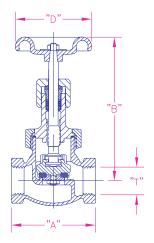
#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT
1½"	4¾"	85/8"	4"	1½"
2"	5¾"	9½"	43/4"	2"



#### SILVER BRAZED ENDS

Size	"B"	"D"	"E"	"F"	"G"
1/2"	45/8"	2"	.38	31/4"	.628/.630
1"	45/8"	2"	.44	41/4"	1.129/1.131
1½"	5"	23/8"	.62	51/4"	1.629/1.632
2"	5¾"	23/4"	.66	6½"	2.129/2.132



#### 206GF

Pressure Rating 600 PSIG

Temperature Rating +350°F to -325°F

Non-Extended Stem - GRAFOIL® Packing, Gasket and PFA Seat

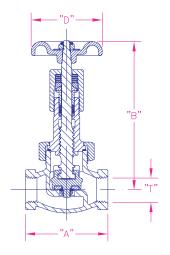
Dimensional data

All Dimensional Data are in inches.

#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT
1/4"	25/8"	45/8"	2"	1/4"
1/2"	25/8"	5"	23/8"	1/2"
3/,"	3¾,""	5¾"	23/4"	3/4"
1"	3¾"	6¾"	3"	1"
1½	43/4"	85/8"	4"	1½"
2"	5¾"	9½"	43/4"	2"





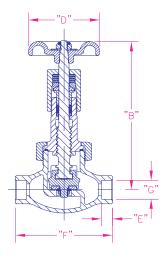
#### 206LL

Pressure Rating 600 PSIG Temperature Rating +150° F to -325° F Live Load Packing

Dimensional Data
All Dimensions are in Inches

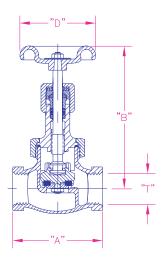
#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT
1/4"	25/8"	5"	23/8"	1/4"
3/8"	25/8"	5"	23/8"	3/8"
1/2"	25/8"	5"	23/8"	1/2"
3/4"	3 3/16"	5¾"	23/4"	3/4"
1"	3¾"	53/4"	3"	1"



## SIL BRAZED ENDS

Size	"B"	"D"	"G"	"E"	"F"
1/4"	5"	23/8"	.378/.380	.26	23/8"
1/2"	5"	23/8"	.628/.630	.38	31/4"
3/4"	5¾"	23/4"	.878/.880	.41	41/4"



#### **206ULL**

Pressure Rating 600 PSIG Temperature Rating +150° F to -325° F Live Load Packing - Union Bonnet

Dimensional Data All Dimensions are in Inches

#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT
1½"	43/4"	85/8"	4"	1½"
2"	5¾"	11¾"	4¾"	2"



### **Features**

- Top Entry: This union bonnet valve can be permanently installed in the line and serviced from the top. Stainless Steel tube prevents stem distortion. Also available in bolted bonnet configuration.
- Construction: Bronze cast body and bonnet Rugged construction for long life
- Designed with the unique Kold-Seal™ and high CV. standard PTFE seat design assures bubble tight seating and high cycle life
- Sizes: ½" through 3" (8mm through 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), Silver Braze Pipe, back brazed threaded pipe nipples
- · Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   400 and 600 PSIG
   Sizes 1½" to 3" PED approved per EN10204, 3.1
- Kold-Seal™ Technology assures tight seal preventing cryogen gas loss.
- · Special bonnet lengths available upon request.
- Extended stem suitable for cold box, transport vehicles, pipelines, and customer service applications.
- Live loaded option improves life of asset and minimizes service costs.
- Replaceable top works means low maintenance costs.



# **Ordering Information**

#### 222X

Bronze Globe Valves, Extended Stem - Conical Seat, 400 PSIG Cold Working Pressure

#### **Threaded End**

Part Number	NPT size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-00222X-2T4	1/4"	8 mm	Threaded	1.50 Lbs.	0.70 Kgs.	1.30
B-00222X-4T4	1/2"	15 mm	Threaded	1.50 Lbs.	0.70 Kgs.	3.25
B-00222X-6T4	3/,"	20 mm	Threaded	3.00 Lbs.	1.40 Kgs.	6.25
B-00222X-8T4	1"	25 mm	Threaded	4.00 Lbs.	1.80 Kgs.	10.00
B-00222X-12T4	1½"	40 mm	Threaded	7.75 Lbs.	3.50 Kgs.	26.00
B-00222X-16T4	2"	50 mm	Threaded	12.50 Lbs.	5.70 Kgs.	45.00
B-00222X-20T4	2½"	63.5 mm	Threaded	61.00 Lbs.	27.70 Kgs.	50.00
B-00222X-24T4	3"	80 mm	Threaded	61.00 Lbs.	27.70 Kgs.	100.00



#### Sil Brazed End

Part Number	SBT size Inches	SBT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-00222X-4S4	1/2"	15 mm	Silver Braze	2.00 Lbs.	0.90 Kgs.	3.25
B-00222X-6S4	3/4"	20 mm	Silver Braze	2.75 Lbs.	1.30 Kgs.	6.25
B-00222X-8S4	1"	25 mm	Silver Braze	3.75 Lbs.	1.70 Kgs.	10.00
B-00222X-12S4	1½"	40 mm	Silver Braze	7.25 Lbs.	3.30 Kgs.	26.00
B-00222X-16S4	2"	50 mm	Silver Braze	11.50 Lbs.	5.20 Kgs.	45.00
B-00222X-24S4	3"	80 mm	Silver Braze	58.00 Lbs.	26.40 Kgs.	100.00

#### 226LL

Bronze Globe Valves, Live Load Packing, Extended Stem, 600 PSIG Cold Working Pressure

#### **Threaded End**

Part Number	NPT size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-0226LL-2T6	1/4"	8 mm	Threaded	1.50 Lbs.	0.70 Kgs.	1.30
B-0226LL-3T6	3/8"	10 mm	Threaded	1.50 Lbs.	0.70 Kgs.	2.40
B-0226LL-4T6	1/2"	15 mm	Threaded	1.50 Lbs.	0.70 Kgs.	3.25
B-0226LL-6T6	3/4"	20 mm	Threaded	3.00 Lbs.	1.40 Kgs.	6.25
B-0226LL-8T6	1"	25 mm	Threaded	4.00 Lbs.	1.80 Kgs.	10.00

#### **Sil Brazed Ends**

Part Number	SBT size Inches	SBT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-0226LL-4S6	1/2"	15 mm	Silver Braze	2.00 Lbs.	0.90 Kgs.	3.25
B-0226LL-6S6	3/4"	20 mm	Silver Braze	2.75 Lbs.	1.30 Kgs.	6.25
B-0226LL-8S6	1"	25 mm	Silver Braze	3.75 Lbs.	1.70 Kgs.	10.00

### **226ULL**

Bronze Globe Valves, Live Loaded Packing - Union Bonnet, Extended Stem, 600 PSIG Cold Working Pressure

#### **Threaded End**

Part Number	NPT size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-226ULL-12T6	1½"	40 mm	Threaded	7.75 Lbs.	3.50 Kgs.	26.00
B-226ULL-16T6	2"	50 mm	Threaded	12.50 Lbs.	5.70 Kgs.	45.00

### Sil Brazed Ends

Part Number	SBT size Inches*	SBT Size mm*	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-226ULL-12S6	11/2"	40 mm	Silver Braze	7.25 Lbs.	3.30 Kgs.	26.00
B-226ULL-16S6	2"	50 mm	Silver Braze	11.50 Lbs.	5.20 Kgs.	45.00

<sup>\*</sup>Nominal Size

#### **226XGF**

Bronze Globe Valves, Extended Stem - Conical Seat GRAFIOIL Packing, Gasket and PFA Seat 600 PSIG Cold Working Pressure

# **Threaded End**

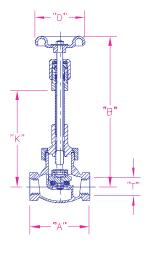
Part Number	NPT size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
VB-226XGF-4T6	1/2"	15 mm	Threaded	1.50 Lbs.	0.70 Kgs.	3.25
VB-226XGF-6T6	3/,"	20 mm	Threaded	3.00 Lbs.	1.40 Kgs.	6.25
VB-226XGF-8T6	1"	25 mm	Threaded	4.00 Lbs.	1.80 Kgs.	10.00

#### **226BLL**

Bronze Globe Valves, Live Loaded Packing - Bolted Bonnet, Extended Stem, 600 PSIG Cold Working Pressure **Threaded End** 

Part Number	NPT size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated Cv
B-226BLL-12T6	1½"	40 mm	Threaded	7.75 Lbs.	3.50 Kgs.	26.00
B-226BLL-16T6	2"	50 mm	Threaded	12.50 Lbs.	5.70 Kgs.	45.00





#### 226ULL

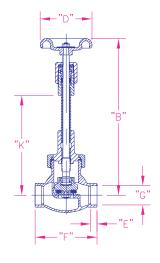
Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

Dimensional data

All Dimensional Data are in inches.

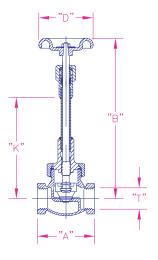
## THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT	"K"
1½"	43/4"	14⅓"	4"	1½"	911/16"
2"	53/4"	151⁄8"	43/4"	2"	911/16"



### SIL BRAZED END

Size	"B"	"D"	"E"	"F"	"G"	"K"
1½"	145/8"	4"	5/8"	51/4"	1.63"	911/16"
2"	151⁄8"	43/4"	21/32"	6½"	2.13"	911/16"



#### 226XGF

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

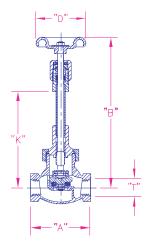
Dimensional data

All Dimensional Data are in inches.

# THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT	"K"
1/2"	25/8"	81/4"	23/8"	1/2"	47/8"
3/4"	3 3/16"	85/8"	23/4"	3/,"	4 <sup>13</sup> / <sub>16</sub> "
1"	3¾"	10½"	3"	1"	6½"





#### **226ULL**

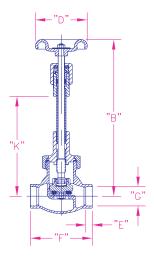
Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

Dimensional data

All Dimensional Data are in inches.

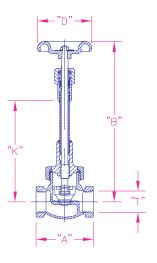
#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT	"K"
1½"	43/4"	14⁵⁄8"	4"	1½"	911/16"
2"	53/4"	151⁄8"	43/4"	2"	911/16"



### SIL BRAZED END

Size	"B"	"D"	"E"	"F"	"G"	"K"
1½"	145/8"	4"	5/8"	51/4"	1.63"	911/16"
2"	151⁄8"	43/4"	21/32"	6½"	2.13"	911/16"



#### 226XGF

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

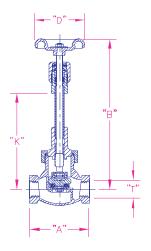
Dimensional data

All Dimensional Data are in inches.

# THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT	"K"
1/2"	25/8"	81/4"	23/8"	1/2"	47/8"
3/4"	3 3/16"	85%"	23/4"	3/4"	<b>4</b> <sup>13</sup> / <sub>16</sub> "
1"	3¾"	10½"	3"	1"	6½"





### 226LL

Pressure Rating 600 PSIG Temperature Rating +150° F to -325° F

Dimensional Data All Dimensions are in Inches

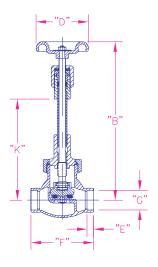
#### THREADED ENDS

Size	"A"	"B"	"D"	"T" NPT	"K"
1/4"	2 1/16"	7% "	2"	1/4"	419/32"
3/8"	2 1/16 "	7% "	2"	3/8"	4 <sup>19</sup> / <sub>16</sub> "
1/2"	25/8"	81/4"	23/8	1/2"	47/8"
3/4"	3 3/16 "	85%"	23/4"	3/4"	4 <sup>13</sup> / <sub>16</sub> "
1"	3¾"	10½"	3"	1"	6½"

<sup>\*</sup>Bolted Bonnet

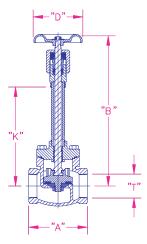
### SIL BRAZED ENDS

Size	"B"	"D"	"E"	"F"	"G"	"K"
1/2"	81⁄4"	23/8"	3/8"	31/4"	.63	41/8"
3/4"	85/8"	23/4"	13/32"	33/4"	.88	4 <sup>13</sup> / <sub>16</sub> "
1"	10½"	3"	7/16 "	41/4"	1.13	6½"



# THREADED ENDS - BOLTED BONNET

Size	"A"	"B"	"D"	"T" NPT	"K"
1½"	43/4"	145/8"	4"	1½"	9 11/16"
2"	5¾"	<b>14</b> <sup>15</sup> ⁄ <sub>16</sub> "	43/4"	2"	911/16"



# Stainless Steel Swing Check Valve for Cryogenic Service Goddard 886 Series

#### **Features**

- Top Entry: This bolted bonnet valve can be permanently installed in the line and services from the top
- Construction: Designed to prevent back flow in cryogenic systems. Higher fluid capacity (CV) than poppet or lift check valves. 316L stainless steel investment cast body, cap and arm
- Sizes: ½" through 4" (15mm through 100mm)
- Ends: Socket weld and butt weld schedule 10 and 40
- Temperature Rating: -325°F to 150°F (-196°C to +66°C)
- Pressure Rating: (Cold, Non-shock)
  400 PSIG (26 Bar) ½" 2"
  275 PSIG (19 Bar) 150# ANSI Class 3" and 4"
  720 PSIG (50 Bar) 300# ANSI Class 3" and 4"
  PED Approved, Approved for US and Canada
- Note: Do not use for reciprocating gas service.
- Our investment cast stainless steel is specified by leading industrial gas companies for storage tank and yard operations.
- Ideal for liquid atmospheric gases and LNG storage and handling.
- · High cycle life and superior sealing.
- Valves for hydrogen service can be supplied. (-425°F to +350°F)



# **Ordering Information**

#### 886

Stainless Steel Swing Check Valves Soft Seat

## **GRAFOIL® Gasket - Hydrogen Service**

	Valv	e Size			Pressure		Weight
Part Number	Inches	mm	End Connection	Seat	Rating	Estimated CV	Lbs.
S-0886GF-4S	1/2"	15 mm		Soft	400 (26 Bar)	4.50	3 Lbs.
S-0886GF-6S	3/4"	20 mm	Cooket World	Soft	400 (26 Bar)	12.00	6 Lbs.
S-0886GF-8S	1"	25 mm	Socket Weld	Soft	400 (26 Bar)	61.00	11 Lbs.
S-0886GF-12S	11/2"	40 mm		Soft	400 (26 Bar)	99.00	17 Lbs.

	Valve Size				Pressure		Weight
Part Number	Inches	mm	End Connection	Seat	Rating	Estimated CV	Lbs.
S-000886-4S	1/2"	15 mm		Soft	400 (26 Bar)	4.50	3 Lbs.
S-000886-6S	3/4"	20 mm	Cooket Wold	Soft	400 (26 Bar)	12.00	6 Lbs.
S-000886-8S	1"	25 mm	Socket Weld	Soft	400 (26 Bar)	61.00	11 Lbs.
S-000886-12S	1½"	40 mm	1	Soft	400 (26 Bar)	99.00	17 Lbs.



# Stainless Steel Swing Check Valve for Cryogenic Service Goddard 886 Series

	Va	lve Size	End		Butt Weld	Pressure	Estimated	Weight
Part Number	Inches	mm	Connection	Seat	Schedule	Rating	CV	Lbs.
S-000886-4WA	1/2"	15 mm		Butt Weld Soft -	10	400 (26 Bar)	4.50	3 Lbs.
S-000886-8WA	1"	25 mm			10	400 (26 Bar)	18.00	11 Lbs.
S-000886-12WA	11/2"	40 mm	]		10	400 (26 Bar)	61.00	17 Lbs.
S-000886-16W3A	2"	50 mm	D# \\/ald		10	720 (50 Bar)	99.00	17 Lbs.
S-000886-24WA	3"	80 mm	Butt vveid		10	275 (19 Bar)	255.00	47 Lbs.
S-000886-24WJ	3"	80 mm	]		40	275 (19 Bar)	225.00	46 Lbs.
S-000886-32W3J	4"	100 mm			40	720 (50 Bar)	475.00	95 Lbs.
S-000886-32WA	4"	100 mm			10	275 (19 Bar)	475.00	95 Lbs.

#### 886M

Stainless Steel Swing Check Valves - Metal Seat

# **GRAFOIL® Gasket - Hydrogen Service**

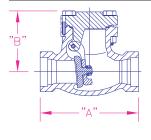
	Valve	Size			Pressure		Weight
Part Number	Inches	mm	End Connection	Seat	Rating	Estimated CV	
S-00886M-4S3	1/2"	15 mm			720 (50 Bar)	4.50	3 Lbs.
S-00886M-8S3	1"	25 mm	Socket Weld	Metal	720 (50 Bar)	18.00	11 Lbs.
S-00886M-12S3	11/2"	40 mm			720 (50 Bar)	61.00	17 Lbs.

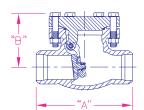
#### **Butt Weld Ends**

	Val	ve Size	End		Butt Weld	Pressure	Estimated	Weight
Part Number	Inches	mm	Connection	Seat	Schedule	Rating	CV	Lbs.
S-0886M-16W3A	2"	50 mm		reld Metal	10	720 (50 Bar)	99.00	17 Lbs.
S-00886M-24W3J	3"	80 mm	Butt Weld		40	720 (50 Bar)	225.00	46 Lbs.
S-00886M-24W3A	3"	80 mm	Bull Weld		10	720 (50 Bar)	225.00	46 Lbs.
S-00886M-32WA	4"	100 mm			10	275 (19 Bar)	475.00	95 Lbs.
S-00886M-32W3J	4"	100 mm	Butt Weld		40	720 (50 Bar)	475.00	95 Lbs.

# **Butt Weld Ends with GRAFOIL® Gasket for Hydrogen Service**

	Valve Size		End		Butt Weld	Pressure	Estimated	Weight
Part Number	Inches	mm	Connection	Seat	Schedule	Rating	CV	Lbs.
S-886MGF-16W3A	2"	50 mm	Butt Weld	Metal	10	720 (50 Bar)	99.00	17 Lbs.
S-886MGF-24W3A	3"	80 mm	Butt Weld	wetai	10	720 (50 Bar)	225.00	46 Lbs.





### 886

Pressure Rating 300 PSIG Non-Shock Cold, Temperature Rating +150 $^{\circ}$  F to - 325 $^{\circ}$  F All Dimensional Data are in inches.

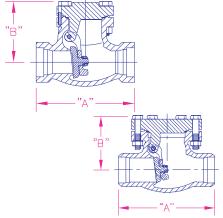
Size	"A"	"B"
1/2"	41/4"	2½"
3/4"	5"	31/4"
1"	5"	31⁄4"
1½"	6½"	4"
2"	8"	4½"

#### 886M

Service 300 Class 720 PSI Non-Shock Cold, Temperature Rating +150 $^\circ$  F to - 325 $^\circ$  F All Dimensional Data are in inches.

Size	"A"	"B"	Butt Weld End Schedule
1½"	6½"	4"	10
2"	8"	4½"	10
3"	9½"	53/4"	10 & 40
4"	11½"	83/8"	10
4"	14"	83/8"	40

Size	"A"	"B"	End	End Dimension
1/2"	2 7/16"	41/4"	Cooket Wold	SCH 10
1/2"	2 7/16"	41/4"	Socket Weld	½" Pipe Socket





# Bronze Swing Check Valve for Cryogenic Service Including 846M Goddard 840 Series

#### **Features**

- Top Entry: This union bonnet valve can be permanently installed in the line and services from the top
- Construction: Designed to prevent back flow in cryogenic systems.
   Higher fluid capacity (CV) than poppet or lift check valves. Bronze body and internals. Rugged construction for long life and minimal down time
- Sizes: ½" through 2" (15mm through 50mm)
- Ends: Threaded (FNPT), or with Sil Brazed Tube (SBT) SCH-10, Threaded back brazed pipe nipples in 1" increments up to 6"
  - SCH-40, Threaded back brazed pipe nipples in 1" increments up to 6"
  - SCH-80, Threaded back brazed pipe nipples in 1" increments up to 6"
- Temperature Rating: -325°F to +150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
  840 Series 400 PSIG
  846M Series 600 PSIG
  Sizes 1½" to 2" PED Approved Per EN10204 3.1

Note: Do not use for reciprocating gas service.



# **Ordering Information**

#### 840

Bronze Swing Check Valves - Soft Seated, Threaded, Sil Brazed Ends, Back Brazed Pipe Nipples 400 PSIG Cold Working Pressure

# **Threaded Ends**

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000840-4T	1/2"	15 mm	Threaded	2.00 Lbs.	0.91 Kgs.	4.50
B-000840-6T	3/4"	20 mm	Threaded	4.00 Lbs.	1.81 Kgs.	7.00
B-000840-8T	1"	25 mm	Threaded	4.50 Lbs.	2.04 Kgs.	10.00
B-000840-12T	1½"	40 mm	Threaded	8.50 Lbs.	3.86 Kgs.	40.00
B-000840-16T	2"	50 mm	Threaded	14.50 Lbs.	6.58 Kgs	100.00

## **Silver Brazed - Pipe Nipple**

Part Number	SBT Size Inches*	SBT Size mm*	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000840-4S	1/2"	15 mm	Silver Braze	2.50 Lbs.	1.13 Kgs.	4.50
B-000840-6S	3/4"	20 mm	Silver Braze	4.5 Lbs.	2.05 Kgs.	7.00
B-000840-8S	1"	25 mm	Silver Braze	5.25 Lbs.	2.38 Kgs.	10.00
B-000840-12S	1½"	40 mm	Silver Braze	10.75 Lbs.	4.88 Kgs.	40.00
B-000840-16S	2"	50 mm	Silver Braze	17.50 Lbs.	7.94 Kgs.	100.00

<sup>\*</sup> Nominal Size

#### 846M

Bronze Swing Check Valves - Metal Seated, Threaded, Sil Brazed Ends, Back Brazed Pipe Nipples 600 PSIG Cold Working Pressure

#### **Threaded Ends**

Part Number	NPT Size Inches	NPT Size mm	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000846M-4T6	1/2"	15 mm	Threaded	2.00 Lbs.	0.91 Kgs.	4.50
B-000846M-8T6	1"	25 mm	Threaded	4.50 Lbs.	2.04 Kgs.	10.00
B-000846M-12T6	1½"	40 mm	Threaded	8.50 Lbs.	3.86 Kgs.	40.00
B-000846M-16T6	2"	50 mm	Threaded	14.50 Lbs.	6.58 Kgs	100.00





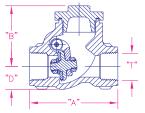
# **Bronze Swing Check Valve for Cryogenic Service Including 846M Goddard 840 Series**

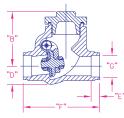
# **Silver Brazed - Pipe Nipple**

Part Number	SBT Size Inches*	SBT Size mm*	Ends	Weight Lbs.	Weight Kgs.	Estimated CV
B-000846M-4S6	1/2"	15 mm	Silver Braze	2.50 Lbs.	1.13 Kgs.	4.50
B-000846M-6S6	3/4"	20 mm	Silver Braze	4.50 Lbs.	2.04 Kgs.	7.00
B-000846M-8S6	1"	25 mm	Silver Braze	5.25 Lbs.	2.38 Kgs.	10.00
B-000846M-12S6	1½"	40 mm	Silver Braze	10.75 Lbs.	4.88 Kgs.	40.00
B-000846M-16S6	2"	50 mm	Silver Braze	17.50 Lbs.	7.94 Kgs.	100.00

<sup>\*</sup> Nominal Size

• Contact company for threaded, back brazed pipe nipple information





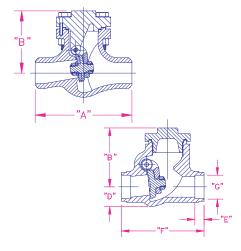
### 840 Series

Pressure Rating MSS SP-80 Class 200 MAWP 400 PSIG Non-Shock Cold Temperature Rating +150°F to -325°F

# Dimensional data

All Dimensional Data are in inches.

Size	"A"	"B"	"D"	"T" NPT	"E"	"F"	"G"
1/2"	3.00"	2.13"	3/4"	1/2"	.38"	2.94"	.63"
3/4"	3.69"	2.81"	1.12"	3/4"	.41"	3.60"	.88"
1"	4.00"	2.81"	1.13"	1"	.45"	4.00"	1.13"
1½"	5.03"	3.63"	1.44"	1½"	.63"	5.03"	1.63"
2"	6.35"	4.34"	1.84"	2"	.66"	6.35"	2.13"



#### 846M Series

Pressure Rating MSS SP-80 Class 300 MAWP 600 PSIG Non-Shock Cold Temperature Rating +150°F to -325°F

#### Dimensional data

All Dimensional Data are in inches.

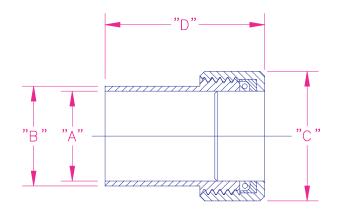
Size	"A"	"B"	"D"	"T" NPT	"E"	"F"	"G"
1/2"	3.00"	2.13"	3/4"	1/2"	.38"	2.94"	.63"
3/4"	3.69"	2.81"	11/8"	3/4"	.41"	3.60"	.88"
1"	4.00"	2.81"	11/8"	1"	.45"	4.00"	1.13"
1½"	5.03"	3.63"	1 7/16"	1½"	.63"	5.03"	1.63"
2"	6.35"	4.34"	1 <sup>27</sup> / <sub>32</sub> "	2"	.66"	6.35"	2.13"



# Goddard Quikonnect Vacuum Couplings

### **Features**

- Goddard "Quikonnect" vacuum couplings are available in either brass or 304 stainless steel
- An extensive range of tube sizes available. Most sizes nest, and can be used as reducers in combination with one another.
- May be used for vacuum down to 1x10<sup>-8</sup> Microns
- · Viton O-rings are standard
- · "Quikonnect" vacuum couplings have four basic components:
  - \* Knurled Nut
  - \* Retainer Ring
  - \* O-ring
  - \* Sleeve



# **Ordering Information**

# **Quikonnect Vacuum Couplings**

Brass Machine Finish	304-Stainless Machine Finish	"A"	"B"	"C"	"D"	Tube OD Size
B-000006-M	S-000006-M	0.720"	0.375"	5/8"	1 1/32"	1/16"
B-000012-M	S-000012-M	0.135"	0.375"	5/8"	1 1/32"	1/8"
B-000018-M	S-000018-M	0.197"	0.375"	5/8"	1 1/32"	<sup>3</sup> / <sub>16</sub> "
B-000025-M	S-000025-M	0.260"	0.375"	5/8"	1 1/32"	1/4"
B-000031-M	S-000031-M	0.322"	0.500"	13/16"	11/4"	5/16"
B-000038-M	S-000038-M	0.385"	0.500"	<sup>13</sup> / <sub>16</sub> "	11/4"	3/8"
B-000050-M	S-000050-M	0.510"	0.625"	7/8"	11/4"	1/2"
B-000062-M	S-000062-M	0.635"	0.750"	11/8"	1%"	5/8"
B-000075-M	S-000075-M	0.760"	0.875"	11/4"	1½"	3/4"
B-000087-M	S-000087-M	0.885"	1.000"	1 1/16"	123/32"	1/2"
B-000100-M	S-000100-M	1.010"	1.125"	1½"	113/16"	1"
B-000112-M	S-000112-M	1.135"	1.250"	15/8"	1 <sup>15</sup> / <sub>16</sub> "	11/8"
B-000125-M	S-000125-M	1.260"	1.500"	2"	1 <sup>3</sup> / <sub>16</sub> "	11/4"
B-000138-M	S-000138-M	1.385"	1.625"	2"	<b>1</b> ¾16"	13/8"
B-000150-M	S-000150-M	1.150"	1.750"	21/4"	1 3/16"	1½"
B-000162-M	S-000162-M	1.635"	1.875"	23/8"	21/4"	15/8"
B-000200-M	S-000200-M	2.010"	2.250"	23/4"	231/32"	2"



# **Limited Warranty and Limitation of Liability**



#### LIMITED 10 YEAR WARRANTY AND LIMITATION OF LIABILITY

#### **LIMITED 10 YEAR WARRANTY**

Engineered Controls International, Inc. ("ECII") warrants to the original purchasers the products and repair kits manufactured by it to be free from defects in materials and workmanship under normal use and service for a period of 10 years from the date of manufacture. If within thirty days after buyer's discovery of what buyer believes is a defect, buyer notifies in writing and ships the product to ECII at 100 Rego Drive, Elon, NC 27244, ECII, at its option, and within forty-five days of receipt, will repair, replace F.O.B. point of manufacture, or refund the purchase price of that part or product found by ECII to be defective. Failure of buyer to give such written notice and ship the product within thirty days shall be deemed an absolute and unconditional waiver of any and all claims of buyer arising out of such defect.

This warranty does not extend to any product or part that is not installed and used continuously after installation in accordance with ECII's printed instructions, all applicable state and local regulations, and all applicable national standards, such as those promulgated by NFPA, DOT and ANSI. This warranty does not extend to any product or part that has been damaged by accident, misuse, abuse, failure to maintain, or neglect, nor does it extend to any product or part which has been modified, altered, disassembled, or repaired in the field. This warranty does not cover any cosmetic issues, such as scratches, dents, marring, fading of colors or discoloration.

Except as expressly set forth above, and subject to the limitation of liability below, ECII MAKES NO OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED

#### **Canadian Registration Numbers**

The majority of products in this catalog are registered with the Canadian Department of Labor under the following reference Number: 0\* 7770.5\*\*

- \* Represents Fitting Categories: A, C, G, H
- \*\* Represents Province code number

July 2003

WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, with respect to its products and parts, whether used alone or in combination with others. ECII disclaims all warranties not stated herein.

#### LIMITATION OF LIABILITY

#### NOTICE TO USERS OF PRODUCTS

The Limited Warranty stated above is a factory warranty to the first purchasers of ECII products. Since most users have purchased these products from ECII distributors, the user must within thirty (30) days after the user's discovery of what user believes is a defect, notify in writing and return the product to the distributor from whom he purchased the product/part. The distributor may or may not at the distributor's option choose to submit the product/parts to ECII, pursuant to this Limited Warranty. Failure by buyer to give such written notice within thirty (30) days shall be deemed an absolute and unconditional waiver of buyer's claim for such defects. Acceptance of any alleged defective product/parts by ECII's distributor for replacement or repairs under the terms of ECII's Limited Warranty in no way determines ECII's obligations under this Limited Warranty.

Because of a policy of continuous product improvement, ECII reserves the right to change designs, materials or specifications without notice.

#### **EUROPEAN PED CERTIFICATION**

July 2003

The following product categories have received PED certification by the notified body Lloyd's Registry of Shipping #0038 Catagory IV items are certified with the notified body Lloyd's Registry of Shipping #0038

Valve number	Maximum Connection Size	DN	PED Category
9560 series	1"	25	SEP
9500 series	1"	25	SEP
BK8400 series	2"	50	II
BK9400 series	2"	50	II
T9450 series	1/2"	15	TPED
T9460 series	1/2"	15	TPED
1682 series	1/4"	8	SEP
BR-&1780 series	1"	25	SEP
RG series	1/4"	8	SEP
ECL series	1/4"	8	SEP
PRV9430 & PRV19430 series	1/2"	15	IV
SS9430 & PRV29430 series	1/2"	15	IV



# **Limited Warranty and Limitation of Liability**



#### LIMITED WARRANTY

Engineered Controls International, Inc. warrants products and repair kits manufactured by it to be free from defects in materials and workmanship under normal use and service for a period of 12 months from the date of installation or operation or 18 months from the date of shipment from the factory, whichever is earlier. If within thirty days after buyer's discovery of what buyer believes is a defect, buyer notifies Engineered Controls International, Inc., thereof in writing, Engineered Controls International, Inc., at its option, and within forty-five days, will repair, replace F.O.B. point of manufacture, or refund the purchase price of that part or product found by it to be defective. Failure of buyer to give such written notice within thirty days shall be deemed an absolute and unconditional waiver of any and all claims of buyer arising out of such defect.

This warranty does not extend to any product or part that is not installed and used in accordance with Engineered Controls International, Inc.'s printed instructions, all applicable state and local regulations, and all applicable national standards, such as those promulgated by NFPA, DOT, CGA, and ANSI. This warranty does not extend to any product or part that has been damaged by accident, misuse, abuse or neglect, nor does it extend to any product or part which has been modified, altered, or repaired in the field.

Except as expressly set forth above, and subject to the limitation of liability below, Engineered Controls International, Inc. makes NO OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, with respect to its products and parts, whether used alone or in combination with others. Engineered Controls International, Inc. disclaims all warranties not stated herein.

#### LIMITATION OF LIABILITY

Engineered Controls International, Inc.'s total liability for any and all losses and damages arising out of any cause whatsoever shall in no event exceed the purchase price of the products or parts in respect of which such cause arises, whether such cause be based on theories of contract, negligence, strict liability, tort or otherwise.

Engineered Controls International, Inc. shall not be liable for incidental, consequential or punitive damages or other losses. Engineered Controls International, Inc. shall not be liable for, and buyer assumes liability for, all personal injury and property damage connected with the handling, transportation, possession, further manufacture, other use or resale of products, whether used alone or in combination with any other products or material.

If Engineered Controls International, Inc. furnishes technical advice to buyer, whether or not at buyer's request, with respect to application, further manufacture or other use of the products and parts, Engineered Controls International, Inc. shall not be liable for technical advice and buyer assumes all risks of such advise and the results thereof.

NOTE: Some states do not allow the limitation or exclusion of incidental or consequential damages, so the above limitations or exclusions, wholly or partially, may not apply. The portions of this limited warranty and limitation of liability shall be considered severable and all portions which are not disallowed by applicable law shall remain in full force and effect.

#### WARNING

All Engineered Controls International, Inc. products are mechanical devices that will eventually become inoperative due to wear, corrosion and aging of components made of materials such as rubber, etc. The environment and conditions of use will determine the safe service life of these products. Periodic inspection and maintenance are essential to avoid serious injury and property damage.

Many Engineered Controls International, Inc. products are manufactured components which are incorporated by others on or in other products or systems used for storage, transport, transfer and otherwise for use of toxic, flammable and dangerous liquids and gases. Such substances must be handled by experienced and trained personnel only, using accepted governmental and industrial safety procedures.

#### NOTICE TO USERS OF PRODUCTS

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Because of a policy of continuous product improvement, Engineered Controls International, Inc. reserves the right to change designs, materials or specifications without notice.









